

Contents	Page
1 Introduction.....	1
2 Scope	1
3 Definitions.....	2
4 General hazards.....	2
4.1 Properties of oxygen, nitrogen and argon	2
4.2 Oxygen enrichment or deficiency of the atmosphere	2
4.3 Ice buildup	3
4.4 Oil, grease, combustible materials, cleaning, and other foreign matter	3
4.5 Embrittlement of materials.....	3
4.6 Cryogenic temperatures	3
4.7 Perlite	4
5 Storage tank system design considerations.....	4
5.1 General.....	4
5.2 Flat-bottomed tanks.....	4
5.3 Piping and nozzles	7
5.4 Tank control and protection.....	9
5.5 Isolation valves.....	14
5.6 Foundations.....	15
6 Storage tank fabrication	18
6.1 General.....	18
6.2 Storage and cleanliness of materials at erection site	19
6.3 Inspection and testing during the fabrication.....	19
7 Site selection and layout of installation	19
7.1 General.....	19
7.2 Safety distances.....	20
7.3 Location of the installation	20
7.4 Liquid transfer area.....	22
8 Testing and commissioning.....	23
8.1 Controls during manufacturing and construction.....	23
8.2 Testing, pre-commissioning checks and commissioning of installations.....	23
8.3 Commissioning.....	25
9 Operation and maintenance	25
9.1 Operation of the installation.....	25
9.2 Hot work	25
9.3 Periodic inspection and maintenance.....	25
9.4 Modifications and change of service	27
10 Training and protection of personnel.....	27
10.1 Work permit.....	27
10.2 Entry into tanks.....	27
10.3 Training of personnel.....	28
10.4 Emergency procedures	28
11 References	29
 Figures	
Figure 1—Outer tank overpressure protection.....	12
Figure 2—Emergency shutoff valves	15
Figure 3—Typical arrangement of base insulation.....	17
 Annexes	
Appendix A—Specific requirements for cluster storage tanks	32
Appendix B—Specific requirements for vacuum-insulated storage tanks (VIT).....	33