

Contents	Page
1 Introduction.....	1
2 Scope	1
3 Summary	1
4 Definitions.....	2
4.1 Structured packing.....	2
4.2 Violent energy release (VER).....	2
5 Literature survey.....	2
6 Industry survey on incidents of aluminum/oxygen combustion	2
6.1 General.....	2
6.2 Survey scope.....	3
6.3 Survey results.....	3
6.4 Interpretation of survey results	4
6.5 Conclusions from survey	4
7 Ignition mechanisms.....	6
7.1 General.....	6
7.2 Conditions for ignition of aluminum	6
7.3 Sources of ignition energy	6
7.4 Direct ignition.....	7
7.5 Indirect ignition (promoted ignition)	7
7.6 Ignition by adjacent equipment.....	8
8 Ignition experiments	8
8.1 Ignition promoters for use in experimentation	8
8.2 Lubricating oil	9
8.3 Accumulated hydrocarbons	9
8.4 Mechanical impact.....	9
9 Experimental work on aluminum/oxygen combustion	9
9.1 Reports of experimentation	9
9.2 Propagation investigations on small samples.....	9
9.3 Propagation investigations on large samples	9
9.4 Molten aluminum in liquid oxygen	10
9.5 Conclusions from experimental work.....	10
10 Cleanliness.....	10
10.1 General.....	10
10.2 Required cleanliness level for residual lubricating oil.....	10
10.3 Protection of cleaned packing	11
10.4 Quality control.....	11
11 Design and operational considerations	11
12 References	11

Table

Table 1—Results of industry survey of aluminum/oxygen combustion incidents..... 4