

<b>Contents</b>	<b>Page</b>
1 Introduction.....	1
2 Scope .....	1
3 Definitions.....	1
4 Considerations for valve installation procedures.....	1
4.1 Improper threads .....	1
4.2 Mismatched threads .....	1
4.3 Damaged or contaminated threads .....	2
4.4 Lubricants .....	2
4.5 Materials .....	2
4.6 Reuse of taper thread valves and cylinders .....	2
5 General valve installation guidelines .....	2
5.1 Procedures .....	2
5.2 Training.....	2
5.3 Assembly area.....	3
5.4 Tools.....	3
5.5 Calibration .....	3
5.6 Personal protective equipment .....	3
5.7 Temperature .....	3
5.8 Preinstallation evaluation.....	3
6 Guidelines for straight thread valve installation.....	4
6.1 O-ring evaluation .....	4
6.2 Inspection of O-ring seat .....	4
6.3 Approved O-rings .....	4
6.4 Preinstallation inspection.....	4
6.5 Installation of O-rings.....	4
6.6 Installation of valves .....	4
6.7 Torque .....	4
6.8 Storage.....	5
7 Guidelines for taper thread valve installation .....	5
7.1 Preinstallation inspection.....	5
7.2 Reused taper thread valves .....	5
7.3 Lubrication .....	5
7.4 Installation .....	5
7.5 Tightening.....	5
7.6 Inspection .....	5
7.7 Storage.....	5
8 References .....	6