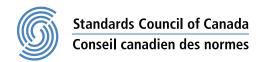


CSA C22.2 No. 72:10
National Standard of Canada
(reaffirmed 2019)



Heater elements





Legal Notice for Standards

Canadian Standards Association (operating as "CSA Group") develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document's fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party's intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document's compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group's and/or others' intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by licence or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Revision History

CSA C22.2 No. 72:10, Heater elements

National Standard of Canada — May 2019

Outside front cover, National Standard of Canada text, and title page.

This Standard has been developed in compliance with Standards Council of Canada requirements for National Standards of Canada. It has been published as a National Standard of Canada by CSA Group.

Standards Update Service

CSA C22.2 No. 72:10 February 2010

Title: Heater elements

To register for e-mail notification about any updates to this publication

- go to store.csagroup.org
- click on CSA Update Service

The List ID that you will need to register for updates to this publication is 2420554.

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

Canadian Standards Association (operating as "CSA Group"), under whose auspices this National Standard has been produced, was chartered in 1919 and accredited by the Standards Council of Canada to the National Standards system in 1973. It is a not-for-profit, nonstatutory, voluntary membership association engaged in standards development and certification activities.

CSA Group standards reflect a national consensus of producers and users — including manufacturers, consumers, retailers, unions and professional organizations, and governmental agencies. The standards are used widely by industry and commerce and often adopted by municipal, provincial, and federal governments in their regulations, particularly in the fields of health, safety, building and construction, and the environment.

Individuals, companies, and associations across Canada indicate their support for CSA Group's standards development by volunteering their time and skills to Committee work and supporting CSA Group's objectives through sustaining memberships. The more than 7000 committee volunteers and the 2000 sustaining memberships together form CSA Group's total membership from which its Directors are chosen. Sustaining memberships represent a major source of income for CSA Group's standards development activities.

CSA Group offers certification and testing services in support of and as an extension to its standards development activities. To ensure the integrity of its certification process, CSA Group regularly and continually audits and inspects products that bear the CSA Group Mark.

In addition to its head office and laboratory complex in Toronto, CSA Group has regional branch offices in major centres across Canada and inspection and testing agencies in eight countries. Since 1919, CSA Group has developed the necessary expertise to meet its corporate mission: CSA Group is an independent service organization whose mission is to provide an open and effective forum for activities facilitating the exchange of goods and services through the use of standards, certification and related services to meet national and international needs.

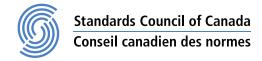
For further information on CSA Group services, write to CSA Group 178 Rexdale Boulevard Toronto, Ontario, M9W 1R3 Canada A National Standard of Canada is a standard developed by a Standards Council of Canada (SCC) accredited Standards Development Organization, in compliance with requirements and guidance set out by SCC. More information on National Standards of Canada can be found at www.scc.ca.

SCC is a Crown corporation within the portfolio of Innovation, Science and Economic Development (ISED) Canada. With the goal of enhancing Canada's economic competitiveness and social wellbeing, SCC leads and facilitates the development and use of national and international standards. SCC also coordinates Canadian participation in standards development, and identifies strategies to advance Canadian standardization efforts.

Accreditation services are provided by SCC to various customers, including product certifiers, testing laboratories, and standards development organizations. A list of SCC programs and accredited bodies is publicly available at www.scc.ca.

Standards Council of Canada 600-55 Metcalfe Street Ottawa, Ontario, K1P 6L5 Canada





Cette Norme Nationale du Canada n'est disponible qu'en anglais.

Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users to judge its suitability for their particular purpose.

*A trademark of the Canadian Standards Association, operating as "CSA Group"

National Standard of Canada

CSA C22.2 No. 72:10

Heater elements



*A trademark of the Canadian Standards Association, operating as "CSA Group"



Published in February 2010 by CSA Group A not-for-profit private sector organization 178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3

To purchase standards and related publications, visit our Online Store at **store.csagroup.org** or call toll-free 1-800-463-6727 or 416-747-4044.

ICS 91.140.20 ISBN 978-1-55491-388-6

© 2010 Canadian Standards Association All rights reserved. No part of this publication may be reproduced in any form whatsoever without the prior permission of the publisher.

неаter elements

iii

Contents

Technical Committee on Consumer and Commercial Products $$ $$ $$ $$ $$ $$	Tec	hnical	Committee	on	Consumer	and	Commercia	l Proc	lucts	V
---	-----	--------	-----------	----	----------	-----	-----------	--------	-------	---

Subcommittee on Heater Elements vi

Preface vii

- **1 Scope** *1*
- **2 Reference publications** 1
- **3 Definitions** 2
- 4 General requirements 2
- **5 Construction** 2
- 5.1 Open-wire heater elements 2
- 5.1.1 General 2
- 5.1.2 Insulation 3
- 5.1.3 Spacings 3
- 5.2 Metal-sheathed heater elements 3
- 5.2.1 General 3
- 5.2.2 Sheath 3
- 5.2.3 Insulation 4
- 5.2.4 Terminal parts and leads 4
- 5.3 Variable resistance/temperature (VR/T) heater elements 4
- 5.3.1 General 4
- 5.3.2 Sheath 4
- 5.3.3 Insulation 5
- 5.3.4 Terminal parts and leads 5
- 5.4 Special heater elements 5
- 5.4.1 General 5
- 5.4.2 Insulation *5*
- 5.4.3 Terminal parts and leads 5

6 Tests 5

- 6.1 General *5*
- 6.2 Rating *5*
- 6.3 Test voltage 6
- 6.4 Dielectric strength 6
- 6.5 Flame retardance 6
- 6.6 Aging of special heater elements 6
- 6.7 Ground contact millivolt drop 6
- 6.8 Additional tests for VR/T heater elements 7
- 6.8.1 General 7
- 6.8.2 Thermal endurance for VR/T heater elements 7
- 6.9 Insulating liner investigation 8
- 6.9.1 General 8
- 6.9.2 Humidity, cold bend, and dielectric strength 8
- 6.9.3 Thermal aging 8
- 6.10 Moisture absorption resistance 8
- 6.11 Leakage current 8

February 2010

CZZ.Z NO. /Z-10

© Canaaian Stanaaras Association

7 Markings 9

Tables

- **1** Minimum spacings for bare live parts 10
- **2** Temperature limits for sheath materials 11
- **3** Sheath thickness 11

Figures

- **1** Form for recording millivolt drop test results 12
- **2** Leakage current measurement circuit 13

iV February 2010

© Canaaian Stanaaras Association

неаter elements

Chair

Technical Committee on Consumer and Commercial Products

J.P. Neu Electro-Federation Canada,

Toronto, Ontario

Representing Manufacturers

L. Letea Canadian Standards Association, Project Manager

Mississauga, Ontario

Representing Regulatory Authorities

N. Breton Electrical Safety Authority,

Mississauga, Ontario

R. Cormier Nova Scotia Department of Environment

and Labour,

Halifax, Nova Scotia

D. Holmes City of Calgary,

Calgary, Alberta

G. Montminy Régie du bâtiment du Québec,

Québec, Québec

A.Z. Tsisserev City of Vancouver,

Vancouver, British Columbia

Representing Manufacturers

J.E. Evans Black & Decker Canada Inc.,

Brockville, Ontario

J. Kube Dimplex North America Limited,

Cambridge, Ontario

G. Lundy IBM Canada Limited,

Markham, Ontario

Representing General Interests

R. Cleary The Home Depot Canada Inc.,

Toronto, Ontario

R.L. Hicks Mississauga, Ontario

A. Milne 21st Olympiad Sales,

Agincourt, Ontario

T. Palmer Anthony Palmer Associates Inc.,

Brooklin, Ontario

February 2010

CZZ.Z NO. /Z-10

© Canaaian Stanaaras Association

Subcommittee on Heater Elements

R. Barnes Emerson Electric Company,

Murfreesboro, Tennessee, USA

G. Cook Chromalox, Inc.,

Ogden, Utah, USA

D. Hallerberg Underwriters Laboratories Inc.,

Northbrook, Illinois, USA

S.R. Hecht Elmwood Sensors, Inc.,

Pawtucket, Rhode Island, USA

J.M. Medeiros Elmwood Sensors, Inc.,

Pawtucket, Rhode Island, USA

R. Morrison CSA International,

Toronto, Ontario

M.A. Murphy APCOM Inc.,

Franklin, Tennessee, USA

T. Olechna Electrical Safety Authority,

Mississauga, Ontario

J. Stockton Talset Thermal Technologies Inc.,

Hamilton, Ontario

D. Ten Eycke CCI Thermal Technologies Inc.,

Oakville, Ontario

L. Letea Canadian Standards Association,

Mississauga, Ontario

Project Manager

Preface

This is the third edition of CSA C22.2 No. 72, *Heater elements*, one of a series of Standards issued by the Canadian Standards Association under the *Canadian Electrical Code*, *Part II*. It supersedes the previous editions published in 1984 and 1942.

For general information on the Standards of the *Canadian Electrical Code, Part II*, see the preface to CAN/CSA-C22.2 No. 0.

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

This Standard was prepared by the Subcommittee on Heater Elements, under the jurisdiction of the Technical Committee on Consumer and Commercial Products and the Strategic Steering Committee on Requirements for Electrical Safety, and has been formally approved by the Technical Committee.

<u>Interpretations:</u> The Strategic Steering Committee on Requirements for Electrical Safety has provided the following direction for the interpretation of standards under its jurisdiction: "The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA's procedures for interpretation shall be followed to determine the intended safety principle."

February 2010

Notes:

- (1) Use of the singular does not exclude the plural (and vice versa) when the sense allows.
- **(2)** Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.
- (3) This publication was developed by consensus, which is defined by CSA Policy governing standardization Code of good practice for standardization as "substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity". It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this publication.
- **(4)** CSA Standards are subject to periodic review, and suggestions for their improvement will be referred to the appropriate committee.
- **(5)** All enquiries regarding this Standard, including requests for interpretation, should be addressed to Canadian Standards Association, 5060 Spectrum Way, Suite 100, Mississauga, Ontario, Canada L4W 5N6.

 Requests for interpretation should
 - (a) define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;
 - (b) provide an explanation of circumstances surrounding the actual field condition; and
 - (c) be phrased where possible to permit a specific "yes" or "no" answer.

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are published in CSA's periodical Info Update, which is available on the CSA Web site at www.csa.ca.

February 2010 VII

C22.2 No. 72-10

Heater elements

1 Scope

1.1

This Standard applies to

- (a) heater elements for use in equipment that is intended to be connected to a supply of nominal system voltage of 600 V or less; and
- (b) those heater elements that are installed in accordance with the Rules of the Canadian Electrical Code, Part I.

1.2

This Standard applies to the following types of heater elements:

- (a) open wire (including wire, ribbon, and expanded metal);
- (b) metal sheathed (including removable-type range surface and grounded plug-in type);
- (c) variable resistance/temperature (VR/T); and
- (d) special (e.g., quartz tube, woven mat, parallel circuit mat, rope, cartridge, and strip).

1.3

This Standard does not apply to the following:

- (a) heating cables;
- (b) electric duct heaters; and
- (c) uninsulated heater elements used in bare element water heaters.

1.4

In CSA standards, "shall" is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; "should" is used to express a recommendation or that which is advised but not required; and "may" is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (nonmandatory) to define their application.

2 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

CSA (Canadian Standards Association)

C22.1-09

Canadian Electrical Code, Part I

CAN/CSA-C22.2 No. 0-M91 (R2006)

General Requirements — Canadian Electrical Code, Part II

February 2010