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Svejselige konstruktionsstål til faststående offshorekonstruktioner – Tekniske leveringsbetingelser – Del 2: Profiler

Weldable structural steels for fixed offshore structures –
Technical delivery conditions – Part 2: Sections

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EUROPÄISCHE NORM

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English Version

Weldable structural steels for fixed offshore structures - Technical delivery conditions - Part 2: Sections

Aciers de construction soudables destinés à la
fabrication de structures marines fixes - Conditions
techniques de livraison - Partie 2 : Profilés

Schweißgeeignete Baustähle für feststehende
Offshore-Konstruktionen - Technische
Lieferbedingungen - Teil 2: Profile

This European Standard was approved by CEN on 23 December 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document ([EN 10225-2:2019](#)) has been prepared by Technical Committee CEN/TC 459 "ECISS - European Committee for Iron and Steel Standardization"¹⁾, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2019, and conflicting national standards shall be withdrawn at the latest by November 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document, together with [EN 10225-1:2019](#), [EN 10225-3:2019](#), and [EN 10225-4:2019](#), supersedes [EN 10225:2009](#).

This European Standard consists of the following parts, under the general title '*Weldable structural steels for fixed offshore structures – Technical delivery conditions*'.

- Part 1: Plates
- Part 2: Sections
- Part 3: Hot finished hollow sections
- Part 4: Cold formed hollow sections

In comparison to the previous edition following technical changes were made:

- split of the standard in four parts;
- the steel names were adapted to [EN 10027-1](#);
- steel grades will no longer be delivered in the 'as rolled' condition;
- an informative [Annex C](#) was added for the prequalification of steels for fixed offshore structures in arctic areas.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1) Through its subcommittee SC 3 "Structural steels other than reinforcements" (secretariat: DIN)

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Weldable structural steels for fixed offshore structures – Technical delivery conditions –

Part 2: Sections

1 Scope

This document specifies requirements for weldable structural steels, in the form of sections (e.g. H-, I-, Z-sections, U-channels, angles and tees) excluding hollow sections, to be used in the fabrication of fixed offshore structures. The thickness limitation in this standard is up to and including 63 mm.

For steel qualities with mechanical properties in the transverse direction (named xL10) sections with flange widths smaller than 180 mm and channels with flange widths smaller than 90 mm cannot be ordered.

Greater thicknesses may be agreed, provided the technical requirements of this European Standard are maintained.

This European Standard is applicable to steels for offshore structures, designed to operate in the offshore sector but not to steels supplied for the fabrication of subsea pipelines, risers, process equipment, process piping and other utilities. It is primarily applicable to the North Sea Sector, but may also be applicable in other areas provided that due consideration is given to local conditions e.g. design temperature.

NOTE — This document has an informative [Annex C](#) on the prequalification of steels for fixed offshore structures in arctic areas.

Minimum yield strengths up to 460 MPa are specified together with impact properties at temperatures down to $-40\text{ }^{\circ}\text{C}$.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

[EN 1011-1](#), *Welding — Recommendations for welding of metallic materials — Part 1: General guidance for arc welding*

[EN 10020](#), *Definition and classification of grades of steel*

[EN 10021](#), *General technical delivery conditions for steel products*

[EN 10027-1](#), *Designation systems for steels — Part 1: Steel names*

[EN 10027-2](#), *Designation systems for steels — Part 2: Numerical system*

[EN 10079](#), *Definition of steel products*

[EN 10163-1](#), *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections — Part 1: General requirements*

[EN 10163-3](#), *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections — Part 3: Sections*

[EN 10164](#), *Steel products with improved deformation properties perpendicular to the surface of the product — Technical delivery conditions*

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[EN 10168](#), *Steel products — Inspection documents — List of information and description*

[EN 10204](#), *Metallic products — Types of inspection documents*

[CEN/TR 10261](#), *Iron and steel — European standards for the determination of chemical composition*

[EN 10306](#), *Iron and steel — Ultrasonic testing of H beams with parallel flanges and IPE beams*

[EN ISO 148-1](#), *Metallic materials — Charpy pendulum impact test — Part 1: Test method (ISO 148-1)*

[EN ISO 377](#), *Steel and steel products — Location and preparation of samples and test pieces for mechanical testing (ISO 377)*

[EN ISO 643](#), *Steels — Micrographic determination of the apparent grain size (ISO 643)*

[EN ISO 2566-1](#), *Steel — Conversion of elongation values — Part 1: Carbon and low alloy steels (ISO 2566-1)*

[EN ISO 4063](#), *Welding and allied processes — Nomenclature of processes and reference numbers (ISO 4063)*

[EN ISO 4136](#), *Destructive tests on welds in metallic materials — Transverse tensile test (ISO 4136)*

[EN ISO 4885](#), *Ferrous materials — Heat treatments — Vocabulary (ISO 4885)*

[EN ISO 6507-1](#), *Metallic materials — Vickers hardness test — Part 1: Test method (ISO 6507-1)*

[EN ISO 6892-1](#), *Metallic materials — Tensile testing — Part 1: Method of test at room temperature (ISO 6892-1)*

[EN ISO 9712](#), *Non-destructive testing — Qualification and certification of NDT personnel (ISO 9712)*

[EN ISO 14284](#), *Steel and iron — Sampling and preparation of samples for the determination of chemical composition (ISO 14284)*

[EN ISO 15614-1](#), *Specification and qualification of welding procedures for metallic materials — Welding procedure test — Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys (ISO 15614-1)*

[ISO 11484](#), *Steel products — Employer's qualification system for non-destructive testing (NDT) personnel*

[ISO 12135](#), *Metallic materials — Unified method of test for the determination of quasistatic fracture toughness*

[ISO 15653](#), *Metallic materials — Method of test for the determination of quasistatic fracture toughness of welds*