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Maskiner til mekanisk behandling af mineraler og lignende faste stoffer – Sikkerhed – Del 3: Særlige krav til knuse- og valsningmaskiner

Machines for mechanical processing of minerals and similar solid materials – Safety – Part 3: Specific requirements for crushing and milling machinery

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EUROPÄISCHE NORM

May 2020

ICS 73.120; 91.220

English Version

Machines for mechanical processing of minerals and similar solid materials - Safety - Part 3: Specific requirements for crushing and milling machinery

Machines pour le traitement mécanique des
minéraux et des matières solides similaires -
Sécurité - Partie 3 : Prescriptions spécifiques
pour les machines de concassage et de broyage

Maschinen für die mechanische Aufbereitung
von Mineralien und ähnlichen festen
Stoffen - Sicherheit - Teil 3: Spezifische
Anforderungen für Brecher und Mühlen

This European Standard was approved by CEN on 13 April 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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European foreword

This document ([EN 1009-3:2020](#)) has been prepared by Technical Committee CEN/TC 151 "Construction equipment and building material machines — Safety", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2020, and conflicting national standards shall be withdrawn at the latest by May 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a standardization request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative [Annex ZA](#), which is an integral part of this document.

This part of [EN 1009](#) is intended to be used in conjunction with [EN 1009-1:2020](#).

[EN 1009](#) "Machines for mechanical processing of minerals and similar solid materials — Safety" comprises the following parts:

- *Part 1: Common requirements for machinery and processing plants*
- *Part 2: Specific requirements for feeding machinery and continuous handling equipment*
- *Part 3: Specific requirements for crushing and milling machinery*
- *Part 4: Specific requirements for screening machinery*
- *Part 5: Specific requirements for cleaning, recycling and mud treatment machinery*
- *Part 6: Specific requirements for mobile machinery (in preparation)*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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Introduction

This document is a type-C standard as stated in [EN ISO 12100](#).

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organizations, market surveillance, etc.).

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (e.g. trade unions, organizations for people with special needs);
- service providers, e.g. for maintenance (small, medium and large enterprises);
- consumers (in case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate at the drafting process of this document.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

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Machines for mechanical processing of minerals and similar solid materials – Safety –

Part 3: Specific requirements for crushing and milling machinery

1 Scope

This document, to be used together with [EN 1009-1:2020](#), specifies the safety requirements and their verification for the design and construction of crushing and milling machinery for the mechanical processing in quarrying, recycling and processing mineral and by-products. In addition, it specifies the type of information on safe working practices (including residual risks) to be provided by the manufacturer.

When requirements of this part of [EN 1009](#) are different from those which are stated in [EN 1009-1:2020](#), the requirements of this part of [EN 1009](#) take precedence over the requirements of [EN 1009-1:2020](#) for machines that have been designed and built according to the provisions of this part of [EN 1009](#).

This document, together with [EN 1009-1:2020](#), deals with all the significant hazards, hazardous situations and events relevant to crushing and milling machinery when they are used as intended and under the conditions foreseen by the manufacturer (see [Annex C](#)).

This document does not cover:

- design relating to road traffic regulations;
- hazards arising from the use of the machines in potentially explosive atmospheres as well as from processing of explosive materials and risks related to electromagnetic compatibility;
- specific hazards related to mobile machinery.

NOTE 1 — [EN ISO 13766-1](#) and [EN ISO 13766-2](#) specify test methods and acceptance criteria for evaluating the electromagnetic compatibility of all kinds of mobile construction machinery.

NOTE 2 — [prEN 1009-6](#) "Specific requirements for mobile and semi mobile equipment" is under preparation to cover specific requirements (e.g. mobility, braking, access, frequent transportation), including exceptions and additional requirements for mobile and semi mobile equipment. This means that mobile machines are not covered as long as EN 1009-6 is not published by CEN.

This document is not applicable to crushing and milling machinery which are manufactured before the date of publication of this document by CEN.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

[EN 795:2012](#), *Personal fall protection equipment — Anchor devices*

[EN 1009-1:2020](#), *Machines for mechanical processing of minerals and similar solid materials — Safety — Part 1: Common requirements for machinery and processing plants*

[EN ISO 12100:2010](#), *Safety of machinery — General principles for design — Risk assessment and risk reduction (ISO 12100:2010)*

[EN ISO 14122-2:2016](#), *Safety of machinery — Permanent means of access to machinery — Part 2: Working platforms and walkways (ISO 14122-2:2016)*

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[EN ISO 14122-3:2016](#), *Safety of machinery — Permanent means of access to machinery — Part 3: Stairs, stepladders and guard-rails (ISO 14122-3:2016)*

[ISO 2631-1:1997](#), *Mechanical vibration and shock — Evaluation of human exposure to whole-body vibration — Part 1: General requirements*