

IAPMO/ANSI Z124.7-2013 (R2018)

Prefabricated Plastic Spa Shells



American National Standard

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Preface

This is the second edition of IAPMO Z124.7, *Prefabricated Plastic Spa Shells*. It supersedes the previous edition, published in 1997.

This Standard was developed by the IAPMO Z124 Technical Subcommittee and approved by the IAPMO Plumbing Standards Committee in accordance with the *American National Standards Institute (ANSI) Essential Requirements: Due process requirements for American National Standards* and the *IAPMO Policies and Procedures for Consensus Development of American National Standards*. This Standard was approved as an American National Standard on January 29, 2013.

Notes:

- (1) *The use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- (2) *This standard was developed in accordance with the IAPMO procedures accredited as meeting the criteria for American National Standards and it is an American National Standard. The IAPMO Standards Committee that approved this Standard was balanced to assure that individuals from competent and concerned interests had an opportunity to participate. During its development, this Standard was made available for public review, thus providing an opportunity for additional input from industry, academia, regulatory agencies, and the public at large.*
- (3) *This Standard was developed by consensus, which is defined as substantial agreement; consensus implies much more than a simple majority, but not necessarily unanimity. It is consistent with this definition that a member of the IAPMO Plumbing Standards Committee can be included in the Committee list and yet not be in full agreement with all sections of this Standard.*
- (4) *Although the intended primary application of this Standard is stated in its scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- (5) *IAPMO Standards are subject to periodic review and suggestions for their improvement will be referred to the IAPMO Plumbing Standards Committee. To submit a proposal for change to this Standard, you may send the following information to the International Association of Plumbing and Mechanical Officials, Attention Standards Department, 5001 East Philadelphia Street, Ontario, California, 91761, and include "Proposal for change" in the subject line:*
 - (a) *standard designation (number);*
 - (b) *relevant section, table, or figure number, as applicable;*
 - (c) *wording of the proposed change, tracking the changes between the original and the proposed wording; and*
 - (d) *rationale for the change.*
- (6) *Requests for interpretation should be clear and unambiguous. To submit a request for interpretation of this Standard, you may send the following information to the International Association of Plumbing and Mechanical Officials, Attention Standards Department, 5001 East Philadelphia Street, Ontario, California, 91761, and include "Request for interpretation" in the subject line:*
 - (a) *edition of the standard for which the interpretation is being requested;*
 - (b) *definition of the problem, making reference to the specific section and, when appropriate, an illustrative sketch explaining the question;*
 - (c) *an explanation of circumstances surrounding the actual field conditions; and*
 - (d) *the request for interpretation phrased in such a way that a "yes" or "no" answer will address the issue.*
- (7) *Interpretations are processed in accordance with IAPMO's accredited standards development procedures. IAPMO issues written replies to inquiries concerning interpretation of technical aspects of this Standard.*
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Prefabricated Plastic Spa Shells

1 Scope

1.1

This Standard covers prefabricated plastic spa shells and specifies requirements for materials, construction, performance testing, and markings.

1.2

The requirements of this Standard are not intended to prevent the use of alternative materials or methods of construction provided such alternatives meet the intent and requirements of this Standard.

1.3

In this Standard,

- (a) "shall" is used to express a requirement, i.e., a provision that the user is obliged to satisfy to comply with the standard;
- (b) "should" is used to express a recommendation but not a requirement;
- (c) "may" is used to express an option or something permissible within the scope of the standard; and
- (d) "can" is used to express either a possibility or a capability.

Notes accompanying sections in the body of the Standard do not specify requirements or alternative requirements; their purpose is to separate explanatory or informative material from the text. Notes to tables and figures are considered part of the table or figure and can be written as requirements.

1.4

SI units are the primary units of record in global commerce. In this Standard, the inch/pound units are shown in parentheses. The values stated in each measurement system are equivalent in application but each unit system is to be used independently. Combining values from the two measurement systems can result in non-conformance with this Standard.

2 Reference Publications

This Standard refers to the following publications, and where such reference is made, it shall be to the current edition of those publications, including all amendments published thereto.

CSA/IAPMO (Canadian Standards Association/International Association of Plumbing and Mechanical Officials)

CSA B45.5/IAPMO Z124
Plastic plumbing fixtures