



INTERNATIONAL STANDARD

Rotating electrical machines - Part 1: Rating and performance

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FOREWORD	6
1 Scope	9
2 Normative references	9
3 Terms, definitions and abbreviated terms	11
3.1 Terms and definitions.....	11
3.2 Abbreviated terms.....	17
4 Duty	17
4.1 Declaration of duty.....	17
4.2 Duty types	17
4.2.1 Duty type S1 – Continuous running duty	17
4.2.2 Duty type S2 – Short-time duty	18
4.2.3 Duty type S3 – Intermittent periodic duty	19
4.2.4 Duty type S4 – Intermittent periodic duty with starting.....	20
4.2.5 Duty type S5 – Intermittent periodic duty with electric braking	22
4.2.6 Duty type S6 – Continuous operation periodic duty	23
4.2.7 Duty type S7 – Continuous operation periodic duty with electric braking	25
4.2.8 Duty type S8 – Continuous operation periodic duty with related load/speed changes.....	26
4.2.9 Duty type S9 – Duty with non-periodic load and speed variations	27
4.2.10 Duty type S10 – Duty with discrete constant loads and speeds	28
5 Rating	31
5.1 Assignment of rating	31
5.2 Classes of rating.....	31
5.2.1 Rating for continuous running duty	31
5.2.2 Rating for short-time duty	31
5.2.3 Rating for periodic duty.....	31
5.2.4 Rating for non-periodic duty.....	31
5.2.5 Rating for duty with discrete constant loads and speeds	32
5.2.6 Rating for equivalent loading	32
5.3 Selection of a class of rating	32
5.4 Allocation of outputs to class of rating.....	33
5.5 Rated output	33
5.5.1 DC generators	33
5.5.2 AC generators	33
5.5.3 Motors	33
5.5.4 Synchronous compensators	33
5.6 Rated voltage	33
5.6.1 DC generators	33
5.6.2 AC generators	33
5.6.3 AC motors	33
5.7 Preferred combinations of voltages and outputs.....	34
5.8 Machines with more than one rating.....	34
6 Site conditions.....	34
6.1 General.....	34
6.2 Altitude	34
6.3 Maximum ambient air temperature	34
6.4 Minimum ambient air temperature	35

This is a preview of IEC 60034-1 Ed. 15.0 en:2026. [Click here to purchase the full version from the ANSI store.](#)

6.6	Standstill, storage and transport	35
6.7	Purity of hydrogen coolant	35
7	Electrical operating conditions	35
7.1	Electric supply	35
7.2	Form and symmetry of voltages and currents	36
7.2.1	AC motors	36
7.2.2	AC generators	37
7.2.3	Synchronous machines	38
7.2.4	DC motors supplied from static power converters	38
7.3	Voltage during starting of AC motors	39
7.4	Voltage and frequency variations during operation	40
7.5	Three-phase AC machines operating on unearthed systems	43
7.6	Voltage (peak and gradient) withstand levels	43
7.7	Sudden short circuits	44
8	Thermal performance and tests	44
8.1	Thermal class	44
8.2	Reference coolant	44
8.3	Conditions for thermal tests	45
8.3.1	Electric supply	45
8.3.2	Temperature of machine before test	45
8.3.3	Temperature of coolant	45
8.3.4	Measurement of coolant temperature during test	45
8.4	Temperature rise of a part of a machine	46
8.5	Methods of measurement of temperature	46
8.5.1	General	46
8.5.2	Resistance method	46
8.5.3	Embedded temperature detector (ETD) method	46
8.5.4	Thermometer method	47
8.6	Determination of winding temperature	47
8.6.1	Choice of method	47
8.6.2	Determination by resistance method	48
8.6.3	Determination by ETD method	49
8.6.4	Determination by thermometer method	50
8.7	Duration of thermal tests	50
8.7.1	Rating for continuous running duty	50
8.7.2	Rating for short-time duty	50
8.7.3	Rating for periodic duty	50
8.7.4	Ratings for non-periodic duty and for duty with discrete constant loads	50
8.8	Determination of the thermal equivalent time constant for machines of duty type S9	51
8.9	Measurement of bearing temperature	51
8.10	Limits of temperature and of temperature rise	51
8.10.1	General	51
8.10.2	Indirect cooled windings	52
8.10.3	Direct cooled windings	56
8.10.4	Adjustments to take account of hydrogen purity on test	57

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	components (other than bearings) whether or not in contact with insulation	57
8.10.6	Commutators and sliprings, open or enclosed and their brushes and brushgear	57
9	Other performance and tests	59
9.1	Routine tests	59
9.2	Withstand voltage test.....	60
9.3	Occasional excess current	64
9.3.1	General	64
9.3.2	Generators	64
9.3.3	Motors (except commutator motors and permanent magnet motors)	64
9.3.4	Commutator machines	64
9.4	Momentary excess torque for motors	64
9.4.1	Polyphase induction motors and DC motors.....	64
9.4.2	Polyphase synchronous motors	65
9.4.3	Other motors	65
9.5	Pull-up torque and locked-rotor torque for cage induction motors with direct online starting	65
9.6	Safe operating speed of cage induction motors.....	65
9.7	Overspeed	66
9.8	Short-circuit current for synchronous machines.....	67
9.9	Short-circuit withstand test for synchronous machines	67
9.10	Commutation test for commutator machines.....	68
9.11	Total harmonic distortion (THD) for synchronous machines.....	68
9.11.1	General	68
9.11.2	Limits	68
9.11.3	Tests	68
9.12	Protective earth test.....	69
9.13	Measurement of insulation resistance and polarization index of winding insulation	69
9.14	Shaft-voltage test.....	70
10	Information requirements.....	70
10.1	General.....	70
10.2	Product documentation	70
10.3	Rating plate	70
10.4	Information content.....	71
10.4.1	General	71
10.4.2	Minimum information requirements	71
10.4.3	AC machines	72
10.4.4	All DC machines	72
10.4.5	Machines over 5 kW (or 5 kVA) rated output.....	72
10.4.6	Optional information	72
11	Miscellaneous requirements	73
11.1	Protective earthing of machines	73
11.2	Shaft-end key(s)	74
12	Tolerances	75
12.1	General.....	75
12.2	Tolerances on values of quantities.....	75

This is a preview of IEC 60034-1 Ed. 15.0 en:2026. [Click here to purchase the full version from the ANSI store.](#)

13.1	General.....	76
13.2	Immunity.....	78
13.2.1	Machines not incorporating electronic circuits.....	78
13.2.2	Machines incorporating electronic circuits.....	79
13.3	Emission.....	79
13.4	Immunity tests.....	79
13.5	Emission measurements.....	79
14	Application requirements.....	80
	Annex A (informative) Guidance for the application of duty type S10 and for establishing the value of relative thermal life expectancy.....	81
	Annex B (informative) Electromagnetic compatibility (EMC) limits.....	82
	Bibliography.....	83
	Figure 1 – Continuous running duty – Duty type S1.....	18
	Figure 2 – Short-time duty – Duty type S2.....	19
	Figure 3 – Intermittent periodic duty – Duty type S3.....	20
	Figure 4 – Intermittent periodic duty with starting – Duty type S4.....	21
	Figure 5 – Intermittent periodic duty with electric braking – Duty type S5.....	23
	Figure 6 – Continuous operation periodic duty – Duty type S6.....	24
	Figure 7 – Continuous operation periodic duty with electric braking – Duty type S7.....	25
	Figure 8 – Continuous operation periodic duty with related load/speed changes – Duty type S8.....	27
	Figure 9 – Duty with non-periodic load and speed variations – Duty type S9.....	28
	Figure 10 – Duty with discrete constant loads – Duty type S10.....	30
	Figure 11 – Voltage and frequency limits for motors and for generators except generators or synchronous compensators within the scope of IEC 60034-3 and hydrogenerators within the scope of IEC 60034-33.....	42
	Figure 12 – Worst case increase in temperature rise ($\Delta\theta$) and recommended reduction of output power (ΔP) of motors as a function of the combined change of voltage and frequency $ \Delta\theta $ (indicative guideline to users of motors and generators only).....	43
	Figure 13 – Factor K as a function of rated power in kW for determining $R_{PE,M}$	69
	Figure 14 – Flowchart clarifying the EMC requirements.....	78
	Table 1 – Preferred voltage ratings.....	34
	Table 2 – Unbalanced operating conditions for synchronous machines.....	38
	Table 3 – CCC symbol designation.....	39
	Table 4 – Primary functions of machines.....	41
	Table 5 – Reference coolant (see also Table 11).....	44
	Table 6 – Time interval.....	49
	Table 7 – Measuring points.....	51
	Table 8 – Limits of temperature rise of windings indirectly cooled by air.....	53
	Table 9 – Limits of temperature rise of windings indirectly cooled by hydrogen.....	54
	Table 10 – Adjustments to limits of temperature rise at the operating site of indirect cooled windings to take account of non-reference operating conditions and ratings.....	55
	Table 11 – Assumed maximum ambient temperature.....	56

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indirectly cooled by air to take account of test site operating conditions	57
Table 13 – Limits of temperature of directly cooled windings and their coolants	58
Table 14 – Adjustments to limits of temperature at the operating site for windings directly cooled by air or hydrogen to take account of non-reference operating conditions and ratings	58
Table 15 – Adjusted limits of temperature at the test site θ_T for windings directly cooled by air to take account of test site operating conditions	59
Table 16 – Minimum routine tests for machines assembled and tested in the factory of the manufacturer.....	60
Table 17 – Withstand voltage tests	62
Table 18 – Test voltage factors for machines with an assigned IVIC according to IEC 60034-18-41 and IEC 60034-18-42	63
Table 19 – Maximum safe operating speed (min^{-1}) of three-phase single-speed cage induction motors for voltages up to and including 1 000 V.....	66
Table 20 – Overspeeds	67
Table 21 – Cross-sectional areas of earthing conductors	74
Table 22 – Schedule of tolerances on values of quantities	75
Table B.1 – Electromagnetic emission limits per CISPR 11 Class B Group 1	82
Table B.2 – Electromagnetic emission limits per CISPR 11 Class A Group 1	82

Rotating electrical machines - Part 1: Rating and performance

FOREWORD

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IEC 60034-1 has been prepared by IEC technical committee 2: Rotating machinery. It is an International Standard.

This fifteenth edition cancels and replaces the fourteenth edition published in 2022. This edition constitutes a technical revision.

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edition:

Clause, subclause or table number	Change
1	Clarification with respect to machines with integrated EMC-active components added
2	Normative references updated
3	Note on meaning of "agreement" deleted; list of abbreviations added
4.2.9, 4.2.10	References to IEC TS 60034-25 deleted, as converter duty is now defined in 3.36
5.1	Reference to IEC TS 60034-25 converted into note
6.6	Clarification of requirements
7.2.1	Reference to IEC TS 60034-25 converted into note
7.5	Clarification of requirements
7.6	Reference to IEC TS 60034-25 converted into note
8.1	Clarification of references
8.6.1	Clarification on choice of method for large machines
Table 11	Updated values for thermal class 200 (N)
8.10.3	Clarification of requirements
9.2	Clarification on test voltage for old machines after rewinding
Table 17	Items 9 and 10 merged and clarified
9.7	Clarification on overspeed test for machines held at stock added
Table 20	Clarification on test speed for converter duty machines
10.2	Clarification of term 'digital form'
10.3	Note on QR code deleted
11.1	Reference to protective earth test added
13.1	Clarifying flowchart added
13.2.2	Clarification on motors with integrated VSD added
13.3	Clarification of requirements after consultation with ACEC
13.5	Clarification of requirements after consultation with ACEC
14	Note on safety converted to normal text

The text of this International Standard is based on the following documents:

Draft	Report on voting
2/2257/FDIS	2/2296/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

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machines, can be found on the IEC website.

NOTE A table of cross-references of all IEC TC 2 publications can be found on the IEC TC 2 dashboard on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

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This part of IEC 60034 is applicable to all rotating electric machines, except rotating electric machines for rail and road vehicles, which are covered by the IEC 60349 series of standards.

Machines with integrated EMC-active components such as a variable frequency converter are considered being a power drive system (see the IEC 61800 series of standards). In such cases, this document applies to the motor component of the power drive system only.

Machines within the scope of this document can also be subject to superseding, modifying or additional requirements in other standards, for example, IEC 60079 and IEC 60092.

NOTE If particular clauses of this document are modified to meet special applications, for example machines subject to radioactivity or machines for aerospace, all other clauses apply insofar as they are compatible.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60027-1, *Letters symbols to be used in electrical technology - Part 1: General*

IEC 60027-4, *Letter symbols to be used in electrical technology - Part 4: Rotating electric machines*

IEC 60034-2 (all parts), *Rotating electrical machines - Part 2: Standard methods for determining losses and efficiency from tests (excluding machines for traction vehicles)*

IEC 60034-3, *Rotating electrical machines - Part 3: Specific requirements for synchronous generators driven by steam turbines or combustion gas turbines and for synchronous compensators*

IEC 60034-5, *Rotating electrical machines - Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) - Classification*

IEC 60034-6, *Rotating electrical machines - Part 6: Methods of cooling (IC code)*

IEC 60034-8, *Rotating electrical machines - Part 8: Terminal markings and direction of rotation*

IEC 60034-12:2016, *Rotating electrical machines - Part 12: Starting performance of single-speed three-phase cage induction motors*

IEC 60034-15, *Rotating electrical machines - Part 15: Impulse voltage withstand levels of form-wound stator coils for rotating a.c. machines*

IEC 60034-18-41, *Rotating electrical machines - Part 18-41: Partial discharge free electrical insulation systems (Type I) used in rotating electrical machines fed from voltage converters - Qualification and quality control tests*

IEC 60034-18-42, *Rotating electrical machines - Part 18-42: Partial discharge resistant electrical insulation systems (Type II) used in rotating electrical machines fed from voltage converters - Qualification tests*

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and polarization index of winding insulation of rotating electrical machines

IEC 60034-29, *Rotating electrical machines - Part 29: Equivalent loading and superposition techniques - Indirect testing to determine temperature rise*

IEC 60034-30-1, *Rotating electrical machines - Part 30-1: Efficiency classes of line operated AC motors (IE code)*

IEC 60034-30-3, *Rotating electrical machines - Part 30-3: Efficiency classes of high voltage AC motors (IE-code)*

IEC 60034-33, *Rotating electrical machines - Part 33: Synchronous hydrogenerators including motor-generators - Specific requirements*

IEC 60050-411:1996, *International Electrotechnical Vocabulary (IEV) - Part 411: Rotating machinery*

IEC 60060-1, *High-voltage test techniques - Part 1: General terminology and test requirements*

IEC 60085, *Electrical insulation - Thermal evaluation and designation*

IEC 60204-1, *Safety of machinery - Electrical equipment of machines - Part 1: General requirements*

IEC 60204-11, *Safety of machinery - Electrical equipment of machines - Part 11: Requirements for equipment for voltages above 1 000 V AC or 1 500 V DC and not exceeding 36 kV*

IEC 60335-1:2020, *Household and similar electrical appliances - Safety - Part 1: General requirements*

IEC 60364 (all parts), *Low-voltage electrical installations*

IEC 60417, *Graphical symbols for use on equipment - 12-month subscription to regularly updated online database comprising all graphical symbols published in IEC 60417*

IEC 60445, *Basic and safety principles for man-machine interface, marking and identification - Identification of equipment terminals, conductor terminations and conductors*

IEC 60664-1, *Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests*

CISPR 11:2024, *Industrial, scientific and medical equipment - Radio-frequency disturbance characteristics - Limits and methods of measurement*

CISPR 14 (all parts), *Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus*

CISPR 16 (all parts), *Specification for radio disturbance and immunity measuring apparatus and methods*

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IEC 60034-7, *Rotating electrical machines - Part 7: Classification of types of construction, mounting arrangements and terminal box position (IM Code)*

IEC 60034-9, *Rotating electrical machines - Part 9: Noise limits*

IEC 60034-11, *Rotating electrical machines - Part 11: Thermal protection*

IEC 60034-14, *Rotating electrical machines - Part 14: Mechanical vibration of certain machines with shaft heights 56 mm and higher - Measurement, evaluation and limits of vibration severity*

IEC 60034-18-1:2022, *Rotating electrical machines - Part 18-1: Functional evaluation of insulation systems - General guidelines*

IEC 60034-18-21, *Rotating electrical machines - Part 18-21: Functional evaluation of insulation systems - Test procedures for wire-wound windings - Thermal evaluation and classification*

IEC 60034-18-31, *Rotating electrical machines - Part 18-31: Functional evaluation of insulation systems - Test procedures for form-wound windings - Thermal evaluation and classification of insulation systems used in rotating machines*

IEC 60034-18-32:2022, *Rotating electrical machines - Part 18-32: Functional evaluation of insulation systems (Type II) - Electrical endurance qualification procedures for form-wound windings*

IEC 60034-18-34:2012, *Rotating electrical machines - Part 18-34: Functional evaluation of insulation systems - Test procedures for form-wound windings - Evaluation of thermomechanical endurance of insulation systems*

IEC 60034-19:2014, *Rotating electrical machines - Part 19: Specific test methods for d.c. machines on conventional and rectifier-fed supplies*

IEC TS 60034-24:2009, *Rotating electrical machines - Part 24: Online detection and diagnosis of potential failures at the active parts of rotating electrical machines and of bearing currents - Application guide*

IEC TS 60034-25:2022, *Rotating electrical machines - Part 25: AC electrical machines used in power drive systems - Application guide*

IEC 60034-27 (all parts), *Rotating electrical machines - Part 27: Off-line partial discharge measurements on the stator winding insulation of rotating electrical machines*

IEC TS 60034-30-2, *Rotating electrical machines - Part 30-2: Efficiency classes of variable speed AC motors (IE-code)*

IEC 60079 (all parts), *Explosive atmospheres*

IEC 60092 (all parts), *Electrical installations in ships*

IEC TS 61800-8, *Adjustable speed electrical power drive systems - Part 8: Specification of voltage on the power interface*

IEC 60276:2018, *Carbon brushes, brush holders, commutators and slip-rings - Definitions and nomenclature*

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IEC 60884-2-4, *Plugs and socket-outlets for household and similar purposes - Part 2-4: Particular requirements for plugs and socket-outlets for SELV*

IEC 61148:2011, *Terminal markings for valve device stacks and assemblies and for power conversion equipment*

IEC 62477-1, *Safety requirements for power electronic converter systems and equipment - Part 1: General*

IEC GUIDE 115:2021, *Application of uncertainty of measurement to conformity assessment activities in the electrotechnical sector*

ISO/IEC 18004:2015, *Information technology - Automatic identification and data capture techniques - QR Code bar code symbology specification*
