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INTERNATIONAL STANDARD

**Surface mounting technology -
Part 1: Standard method for the specification of surface mounting components
(SMDs)**

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Surface mounting technology - Part 1: Standard method for the specification of surface mounting components (SMDs)

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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IEC 61760-1 has been prepared by IEC technical committee 91: Electronics assembly technology. It is an International Standard.

This fourth edition cancels and replaces the third published in 2020. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) added new subclause 4.2 – Classification of electronic assemblies;
- b) added new subclause 4.4.8 – Creepage and clearance distances - Insulation coordination;
- c) added new subclause 4.9 – Thermal and electrical performance;
- d) updated Clause 6 – Soldering: now including requirements related to application of low temperature solders;

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- f) updated subclause 6.3.6 – Resistance to vacuum during soldering;
- g) updated subclause 6.3.7 – Resistance to cleaning media and processes - now includes the tests in IEC 60068-2-88, *Tests – Test XD: Resistance of components and assemblies to liquid cleaning media*;
- h) added new subclause 6.3.9 – Rework of soldered components;
- i) added new Annex B – Sustainability.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
91/2103/FDIS	91/2113/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 61760 series, published under the general title *Surface mounting technology*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- replaced.

Specifications for electronic components have in the past been formulated for each component family. The regulations for environmental tests have been selected from IEC 60068 and other IEC and ISO publications. The intention for this procedure was that all components, once installed in a piece of equipment, had to satisfy certain criteria.

The introduction and increasing use of different mounting processes on one assembly make it essential to extend the existing requirements to include those arising from processing during assembly.

Nevertheless, there existed no harmonized standard that prescribes the content of a component specification before the publication of this document. It is the purpose of this document to define the general requirements for component specifications derived from the assembly processes. This is done in three steps.

In the first step, general requirements for component specifications and component design related to the handling and placement of the component on the substrate are given ([Clause 4](#)). In the second step, the requirements related to assembly processes are given ([Clause 5](#)). In the third step, additional requirements resulting from specific mounting methods are given (from [Clause 6](#) to [Clause 9](#)).

Additional consideration with respect to the through-hole components are crucial to mixed technology boards, i.e. boards containing through-hole components and SMDs. These can be subject to the same requirements as the SMDs. Persons responsible for drafting specifications for "non-surface mounting components" wishing to include a statement on their ability to withstand surface mounting conditions should use the classifications and tests set out in the present document.

This part of IEC 61760 defines requirements for component specifications of electronic components that are intended for usage in surface mounting technology. To this end, it specifies a reference set of process conditions and related test conditions to be considered when compiling component specifications.

The objective of this document is to ensure that a wide variety of SMDs can be subjected to the same placement, mounting and subsequent processes (e.g. cleaning, inspection) during assembly. This document defines tests and requirements that are included in any SMD component's general, sectional or detail specification. In addition, this document provides component users and manufacturers with a reference set of typical process conditions used in surface mounting technology.

Some of the requirements for component specifications in this document are also applicable to components with leads intended for mounting on a circuit board, including solderless interconnection technology. Cases for which this is appropriate are indicated in the relevant subclauses.

NOTE Solderless interconnection technology refers to a mounting method which is not part of the surface-mounting process and the components do not undergo a soldering operation. Such components are included in this document because the mounting of components for solderless interconnection commonly occurs after the mounting of SMDs.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-2, *Environmental testing – Part 2-2: Tests – Test B: Dry heat*

IEC 60068-2-21, *Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices*

IEC 60068-2-58, *Environmental testing – Part 2-58: Tests – Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMDs)*

IEC 60068-2-88, *Environmental testing - Part 2-88: Tests – Test XD: Resistance of components and assemblies to liquid cleaning media*

IEC 60191-6, *Mechanical standardization of semiconductor devices – Part 6: General rules for the preparation of outline drawings of surface mounted semiconductor device packages*

IEC 60194-2, *Printed boards design, manufacture and assembly – Vocabulary – Part 2: Common usage in electronic technologies as well as printed board and electronic assembly technologies*

IEC 60286-3, *Packaging of components for automatic handling - Part 3: Packaging of surface mount components on continuous tapes*

IEC 60286-4, *Packaging of components for automatic handling - Part 4: Stick magazines for electronic components encapsulated in packages of different forms*

IEC 60286-5, *Packaging of components for automatic handling – Part 5: Matrix trays*

- [1] J-STD-609, *Marking, symbols, and labels of leaded and lead-free terminal finished materials used in electronic assembly*
- [2] IPC-2221, *Generic Standard on Printed Board Design*
- [3] IEC 60664-4, *Insulation coordination for equipment within low-voltage systems - Part 4: Consideration of high-frequency voltage stress*
- [4] IEC 61188-6-2, *Circuit boards and circuit board assemblies - Design and use - Part 6-2: Land pattern design - Description of land pattern for the most common surface mounted components (SMD)*
- [5] IEC TR 61191-7, *Printed board assemblies - Part 7: Technical cleanliness of components and printed board assemblies*
- [6] IEC 61189-5-504, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 5-504: General test methods for materials and assemblies - Process ionic contamination testing (PICT)*
- [7] EN ISO 25178-1, *Geometrical product specifications (GPS) - Surface texture: Areal - Part 1: Indication of surface texture (ISO 25178-1:2016)*
- [8] ISO 8601, *Data elements and interchange formats – Information interchange – Representation of dates and times*
- [9] IEC 60062, *Marking codes for resistors and capacitors*
- [10] IEC 63378 series, *IEC 63378 (all parts), Thermal standardization on semiconductor packages*
- [11] IEC TR 61760-5-1, *Surface strain on circuit boards - Part 1: Strain gauge measurement applied to chip components*
- [12] IEC 60068-2-45:1980, *Basic environmental testing procedures - Part 2-45: Tests - Test XA and guidance: Immersion in cleaning solvents*
- [13] IEC 60068-2-45:1980/AMD1:1993, *Amendment 1 - Basic environmental testing procedures - Part 2-45: Tests - Test XA and guidance: Immersion in cleaning solvents*
- [14] IPC/JEDEC J-STD-020, *Moisture/Reflow Sensitivity Classification for Non-hermetic Surface Mount Devices (SMDs)*
- [15] IEC 60068-2-58, *Environmental testing - Part 2-58: Tests - Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)*
- [16] IEC TR 60068-3-12, *Environmental testing - Part 3-12: Supporting documentation and guidance - Method to evaluate a possible lead-free solder reflow temperature profile*
- [17] IPC-7530, *Guidelines for Temperature Profiling for Mass Soldering Processes (Reflow and Wave)*
- [18] IEC 61760-4, *Surface mounting technology - Part 4: Classification, packaging, labelling and handling of moisture sensitive devices*

Assembly Processes

- [20] ECA/IPC/JEDEC J-STD-075, Non-IC Electronic Component Assembly
- [21] IEC TR 60068-3-15, *Environmental testing - Part 3-15: Supporting documentation and guidance - Vacuum-assisted reflow soldering*
- [22] IEC 60068-2-45:1980/AMD1, *Basic environmental testing procedures – Part 2-45: Tests – Test XA and guidance: Immersion in cleaning solvents*
- [23] JEDEC Standard JESD22-B112, *Package Warpage Measurement of Surface-Mount Integrated Circuits at Elevated Temperature*
- [24] IEC 60191-6-19, *Mechanical standardization of semiconductor devices – Part 6-19: Measurement methods of the package warpage at elevated temperature and the maximum permissible warpage*
- [25] JEDEC Publication SPP-024, Reflow Flatness Requirements for Ball Grid Array Packages
- [26] IPC-7711/7721, *Rework, Modification and Repair of Electronic Assemblies*
- [27] ZVEI Guideline - Rework of Electronic Assemblies, ZVEI, November 2017
- [28] IEC 60068-2-21, *Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices*
- [29] ISO 8785, *Geometrical Product Specification (GPS) — Surface imperfections — Terms, definitions and parameters*
- [30] IEC 60352-5, *Solderless connections – Part 5: Press-in connections – General requirements, test methods and practical guidance*
- [31] IPC-9797, *Press-Fit Standard for Automotive Requirements and Other High-Reliability Applications*
- [32] IPC-9798, *Handbook for Press-fit Standard for Automotive Requirements and other High-Reliability Applications*
- [33] Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment
- [34] REACH Regulation (EC 1907/2006) to protect human health and the environment against the harmful effects of chemical substances.
- [35] GADSL Global Automotive Declarable Substance List: <https://www.gadsl.org/>
- [36] IECQ 080000-EN:2017, *IEC Quality Assessment System for Electronic Components (IECQ System) - Hazardous Substance Process Management (HSPM) System requirements*
- [37] IEC 82474-1, *Material declaration — Part 1: General requirements*

- Part 1: Guidance on the implementation of IEC 62474

- [39] IMDS (International Material Data System): <https://public.mdssystem.com/en/web/imds-public-pages/home>
- [40] OECD (2018), OECD Due Diligence Guidance for Responsible Business Conduct, OECD Publishing, Paris, available from <https://doi.org/10.1787/15f5f4b3-en> [viewed 2026-02-26].
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- [42] Regulation (EU) 2017/821 of the European Parliament and of the Council of 17 May 2017
- [43] United Nations Sustainability Development Goals: <https://www.undp.org/sustainable-development-goals>
- [44] Responsible Business Alliance Code of Conduct
- [45] Directive 2009/125/EC of the European Parliament and of the Council of 21 October 2009 establishing a framework for the setting of ecodesign requirements for energy-related products
- [46] ISO 14040, *Environmental management — Life cycle assessment — Principles and framework*
- [47] ISO 14044, *Environmental management — Life cycle assessment — Requirements and guidelines*
- [48] Directive 2012/19/EU of the European Parliament and of the Council of 4 July 2012 on waste electrical and electronic equipment (WEEE)
- [49] Directive (EU) 2018/849 of the European Parliament and of the Council of 30 May 2018 amending Directives 2000/53/EC on end-of-life vehicles, 2006/66/EC on batteries and accumulators and waste batteries and accumulators, and 2012/19/EU on waste electrical and electronic equipment