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PRE-STANDARD

Good refurbishment practices for medical imaging equipment

INTERNATIONAL
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COMMISSION

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CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	6
4 General requirements for refurbishment of used medical devices	8
4.1 Quality management system	8
4.2 Resource management	8
4.3 Corrective and preventive action.....	9
4.4 Customer complaints	9
4.5 Production and service provision	9
4.6 Control of non-conforming product.....	9
4.7 Post-market surveillance process.....	9
4.8 Document control.....	9
4.9 Purchasing.....	9
4.10 Control of design and design changes	10
4.11 Risk management process	10
5 Specific requirements for good refurbishment practice.....	10
5.1 General.....	10
5.2 Selection of medical imaging equipment for refurbishment.....	10
5.3 Evaluating market access requirements	10
5.4 Preparation for refurbishment, disassembly, packing, and shipment.....	10
5.5 Planning	11
5.6 Installation of safety updates (hardware/software)	11
5.7 Performance and safety test	11
5.8 Packing, shipment, and installation of refurbished medical imaging equipment.....	11
5.9 Record of refurbishment.....	11
5.10 Refurbishment label.....	11
Bibliography.....	12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

GOOD REFURBISHMENT PRACTICES FOR MEDICAL IMAGING EQUIPMENT

FOREWORD

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INTRODUCTION

Keeping up with the latest innovations in medical technology often involves replacing equipment in medical practice before it reaches the end of its expected service life. This is because innovation cycles for medical technology are much shorter than the functional lifecycle of capital equipment. As a result, a sustainable resource management model is required: early replacement of installed medical imaging equipment by newer technology is more economically feasible if the residual value of the existing medical imaging equipment is utilized.

Conserving assets is a fundamental principle of ecological thinking in a recycling economy. Several medical imaging equipment companies have already set up quality management systems to refurbish used medical imaging equipment and have delivered this refurbished equipment across the healthcare sector for many years. Refurbishment addresses the high demand for affordable and reliable products. Customers of this used equipment are not only small hospitals with limited budgets but also leading medical institutes. The EU and the US represent by far the two largest markets for refurbished medical equipment. Refurbishment of used medical imaging equipment is a well-established element of the healthcare economy.

If used medical imaging equipment is not accurately maintained according to requirements defined by the manufacturer, it may result in additional risk for patients and operators. Consequently, some countries have imposed bans on the importation of used medical imaging equipment to protect public health. These bans fail to distinguish between quality-assured refurbished medical imaging equipment and second-hand medical imaging equipment of undefined quality, with the effect that patients may be denied access to the safe and economical medical imaging equipment they need.

Safety and effectiveness are the most important aspects to consider with medical imaging equipment, including used equipment. To ensure safety and effectiveness, used medical imaging equipment has to be refurbished in a highly specialized and quality-assured way.

GOOD REFURBISHMENT PRACTICES FOR MEDICAL IMAGING EQUIPMENT

1 Scope

This document describes and defines the process of refurbishment of used medical imaging equipment and applies to the restoring of used medical imaging equipment to a condition of safety and effectiveness comparable to that of new equipment. This restoration includes actions such as repair, rework, software/hardware updates, and the replacement of worn parts with original parts. This document enumerates the actions that must be performed and the manner consistent with product specifications and service procedures required to ensure that the refurbishment of medical imaging equipment is done without changing the finished medical imaging equipment's performance, safety specifications, or intended use according to its original or applicable valid registration.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 13485:2016, *Medical devices – Quality management systems – Requirements for regulatory purposes*

ISO 14971:2007, *Medical devices – Application of risk management to medical devices*