# INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY

Contamination Control Division Recommended Practice 005.3

# **IEST-RP-CC005.3**

Gloves and Finger Cots Used in Cleanrooms and Other Controlled Environments

### INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY

Arlington Place One 2340 S. Arlington Heights Road, Suite 100 Arlington Heights, IL 60005-4516 Phone: (847) 981-0100 • Fax: (847) 981-4130

E-mail: iest@iest.org • Web: www.iest.org



This is a preview of "IEST-RP-CC005.3". Click here to purchase the full version from the ANSI store.

This Recommended Practice is published by the INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY to advance the technical and engineering sciences. Its use is entirely voluntary, and determination of its applicability and suitability for any particular use is solely the responsibility of the user.

This Recommended Practice was prepared by and is under the jurisdiction of Working Group 005 of the IEST Contamination Control Division.

Copyright © 2003 by the INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY

Second printing, September 2003

ISBN 978-1-877862-94-6

**PROPOSAL FOR IMPROVEMENT:** The Working Groups of the INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY are continually working on improvements to their Recommended Practices and Reference Documents. Suggestions from those who use these documents are welcome. If you have a suggestion regarding this document, please use the online Proposal for Improvement form found on the IEST website at www.iest.org/proposal/form.html.

INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY

Arlington Place One 2340 S. Arlington Heights Road, Suite 100 Arlington Heights, IL 60005-4516 Phone: (847) 981-0100 • Fax: (847) 981-4130

E-mail: iest@iest.org • Web: www.iest.org

# Gloves and Finger Cots Used in Cleanrooms and Other Controlled Environments

# **IEST-RP-CC005.3**

## **CONTENTS**

## **SECTION**

1	SCOPE AND LIMITATIONS	5
2	REFERENCES	5
3	TERMS AND DEFINITIONS	
4	BACKGROUND AND PURPOSE	8
5	PHYSICAL CHARACTERISTICS OF GLOVES AND FINGER COTS	8
6	TENSILE PROPERTIES	9
7	CUT-PROTECTION PERFORMANCE	9
8	ABRASION RESISTANCE	9
9	CHEMICAL COMPATIBILITY	
10	BARRIER INTEGRITY	9
11	BONDING OF A BARRIER PALM TO A KNITTED OR WOVEN GLOVE	9
	RESISTANCE TO HEAT	
13	AGING	10
	OUTGASSING	
15	STATIC	10
	PARTICLE RELEASE	
17	EXTRACTABLE MATTER	12
18	ASHING	14
	HYDROGEN SULFIDE	
20	MICROORGANISMS	15
21	CORROSION OF SURFACES CAUSED BY CONTACT WITH GLOVES AND FINGER COTS	16
APPE	ENDIX	
A	DETERMINATION OF GLOVE OR FINGER COT AREA (WEIGHT METHOD)	17
В	METHOD FOR CLEARING CELLULOSE FILTERS	18

This is a preview of "IEST-RP-CC005.3". Click here to purchase the full version from the ANSI store.



INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY Contamination Control Division Recommended Practice 005.3

# Gloves and Finger Cots Used in Cleanrooms and Other Controlled Environments

## **IEST-RP-CC005.3**

#### 1 SCOPE AND LIMITATIONS

## 1.1 Scope

This Recommended Practice (RP) describes procedures for testing and evaluating gloves and finger cots used in cleanrooms and other controlled environments. Tests are provided for determining cleanliness, physical and chemical integrity, and other relevant properties. Guidelines are also provided to assist users in the proper selection of gloves or finger cots.

#### 1.2 Limitations

It is impractical to design and manufacture gloves or finger cots to meet all requirements of every application. Therefore, the user should base the selection of gloves and finger cots upon the requirements of the process, the analytical data resulting from evaluation testing, and the product data provided by the manufacturer. The application for which a glove is intended should determine which tests are appropriate and relevant.

### 2 REFERENCES

## 2.1 Applicable documents

ANSI/AAMI/ISO 11737-1:1995: Sterilization of medical devices—Microbiological methods—Part 1: Estimation of population of microorganisms on product.

ANSI/ISEA 105-2000: American National Standard for Hand Protection Selection Criteria. Section 6, "Test Method for Chemical Degradation Resistance." The Safety Equipment Association (ISEA).

ASTM D130-94(2000)e1: Standard Test Method for Detection of Copper Corrosion from Petroleum Products by the Copper Strip Tarnish Test

ASTM D297-93(1998): Standard Test Methods for Rubber Products—Chemical Analysis

ASTM D412-98a: Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension

ASTM D413-98: Standard Test Methods for Rubber Property—Adhesion to Flexible Substrate

ASTM D471-98e1: Standard Test Method for Rubber Property—Effect of Liquids

ASTM D573-99: Standard Test Method for Rubber— Deterioration in an Air Oven

ASTM D1349-99: Standard Practice for Rubber— Standard Temperatures for Testing

ASTM D2420-91: Standard Test Method for Hydrogen Sulfide in Liquified Petroleum (LP) Gases (Lead Acetate Method)

ASTM D3389-94: Standard Test Method for Coated Fabrics Abrasion Resistance (Rotary Platform, Double-Head Abrader)

ASTM D3577-01ae2: Standard Specification for Rubber Surgical Gloves

ASTM D3578-01ae2: Standard Specification for Rubber Examination Gloves

ASTM D3772-01: Standard Specification for Rubber Finger Cots

ASTM D4966-98: Standard Test Method for Abrasion Resistance of Textile Fabrics (Martindale Abrasion Tester Method)

ASTM D5151-99: Standard Test Method for Detection of Holes in Medical Gloves