

**INSTITUTE OF
ENVIRONMENTAL
SCIENCES AND
TECHNOLOGY**

**Contamination Control Division
Recommended Practice 031.2**

IEST-RP-CC031.2

**Method for Characterizing
Outgassed Organic Compounds
from Cleanroom Materials and
Components**

INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY

Arlington Place One
2340 S. Arlington Heights Road, Suite 100
Arlington Heights, IL 60005-4516
Phone: (847) 981-0100 • Fax: (847) 981-4130
E-mail: iest@iest.org • Web: www.iest.org



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1 SCOPE AND LIMITATIONS

1.1 Scope

This Recommended Practice (RP) describes a test method appropriate for semiquantitative determination and qualitative characterization of organic compounds outgassed from materials or components exposed to air or gases in cleanrooms or other controlled environments. This RP specifies four outgassing temperatures—50 °C (122 °F), 75 °C (167 °F), 100 °C (212 °F), and 150 °C (302 °F)—to baseline cleanroom materials and components. The RP may become the basis of an agreement between customer and supplier in the specification, procurement, and certification of materials. This RP can also be applied for other materials where outgassing is a concern.

1.2 Limitations

The method described in this RP is designed to screen primarily cleanroom materials but can also be applied to materials used in other controlled environments for identification of outgassed compounds detectable by dynamic headspace gas chromatography-mass spectrometry (GC-MS). The method described is not designed to provide absolute quantitative results. Information on the composition of the materials under test may be useful in selecting the appropriate outgassing temperature to use.

2 REFERENCES

Due to the pioneering nature of this document, normative references are not available. Users are encouraged to investigate the possibility of applying other RP documents.

3 TERMS AND DEFINITIONS

analytical sample

A portion of material, or component, analyzed.

cleanroom components

The individual fabricated parts that may consist of one or more material types and are used in areas subject to contamination control specifications.

Example: filter assemblies

contamination-free aluminum foil

An aluminum foil free of organic contamination within the detection limit of a chosen test method.

dynamic headspace analysis

The process of thermal desorption of a sample in a flowing gas stream and collecting the outgassing compounds for subsequent analysis.

gas chromatography-mass spectrometry (GC-MS)

A single tool for the identification and quantitation of volatile and semivolatile organic compounds in complex mixtures.

gate oxide integrity (GOI)

A measure of the reliability of a thin gate oxide that controls the switching of a transistor.