

AMERICAN NATIONAL STANDARD

ANSI/ISA-60079-0 (12.00.01)-2013
Supercedes ANSI/ISA-60079-0 (12.00.01)-2009

**Explosive atmospheres – Part 0:
Equipment – General Requirements**

Approved 26 July 2013

Commitment for Amendments

This standard is issued jointly by ISA and Underwriters Laboratories Incorporated (UL). Comments or proposals for revisions on any part of the standard may be submitted to ISA or UL at any time. Revisions to this standard will be made only after processing according to the standards development procedures of ISA and UL. ***ISA and UL will issue revisions to this standard by means of a new edition or revised or additional pages bearing their date of issue.***

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The most recent designation of ANSI/ISA-60079-0 and ANSI/UL 60079-0 as an American National Standard occurred on 26 July 2013.

This ANSI/UL Standard for Safety, which consists of the sixth edition, is under continuous maintenance, whereby each revision is ANSI approved upon publication. Comments or proposals for revisions on any part of the standard may be submitted to UL at any time. Proposals should be submitted via a Proposal Request in UL's On-Line Collaborative Standards Development System (CSDS) at <http://csds.ul.com>.

ISA
ANSI/ISA-60079-0
Sixth Edition

Underwriters Laboratories Inc.
ANSI/UL 60079-0
Sixth Edition



Explosive atmospheres Part 0: Equipment - General Requirements

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General Notes

This is the common ISA and UL standard for Explosive atmospheres Part 0: Equipment - General Requirements. It is the sixth edition of ANSI/ISA-60079-0 (superseding ANSI/ISA-60079-0 (12.00.01)-2009) and the sixth edition of ANSI/UL 60079-0.

ANSI/ISA-60079-0 and ANSI/UL 60079-0 contain identical requirements, and identical publication dates. The presentation and format of the standards material may differ between the two published standards.

This common standard was prepared by the International Society of Automation (ISA) and Underwriters Laboratories Inc. (UL).

Although the intended primary application of this standard is stated in its scope, it is important to note that it remains the responsibility of the users of the standard to judge its suitability for their particular purpose.

Level of harmonization

This standard adopts the IEC text with deviations.

The requirements are presented in different formats. The ISA version of the standard illustrates the national differences from the IEC text through the use of legislative text (strike-out and underline). The UL version of the standard illustrates national differences immediately following the IEC text. National differences between the UL version and the ISA version shall be word for word except for editorial changes.

Interpretations

The interpretation by the SDO of an identical or equivalent standard shall be based on the literal text to determine compliance with the standard in accordance with the procedural rules of the SDO. If more than one interpretation of the literal text has been identified, a revision shall be proposed as soon as possible to each of the SDOs to more accurately reflect the intent.

UL Effective Date

The effective date for UL is the date of publication. However, the fifth edition of UL 60079-0 will also be effective until 1 September 2018.

A UL effective date is one established by Underwriters Laboratories Inc. and is not part of the ANSI approved standard.

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Preface (ISA)

This ISA standard is based on the 6th edition of IEC Publication 60079-0. It is the intention of the ISA12 Committee to develop an ANSI Standard that is harmonized with IEC 60079-0 to the fullest extent possible. This preface is included for informational purposes and is not part of ANSI/ISA-60079-0. The document is a modification of the IEC document and includes U.S. deviations encompassing both additions and deletions of information.

The significant changes with respect to the previous edition are listed below:

- Relocation of definitions for energy limitation parameters to IEC 60079-11
- Addition of note to clarify that the non-metallic “enclosure” requirements are applied to other than “enclosures” by some of the subparts
- Expansion of material specification data for plastics and elastomers, including UV resistance
- Addition of alternative qualification for O-rings
- Addition of alternative criteria for surface resistance
- Addition of breakdown voltage limit for non-metallic layers applied to metallic enclosures
- Expansion of “X” marking options for non-metallic enclosure materials not meeting basic electrostatic requirements
- Clarification that non-metallic enclosure requirements also apply to painted or coated metal enclosures
- Clarification of test to determine capacitance of accessible metal parts with reduction in acceptable capacitance
- Addition of limits on zirconium content for Group III and Group II (Gb only) enclosures
- Introduction of “X” marking for Group III enclosures not complying with basic material requirements, similar to that existing for Group II
- Addition of button-head cap screws to permitted “Special Fasteners”
- Reference for protective earthing (PE) requirements for electrical machines to IEC 60034-1
- Clarification of terminology for cable glands, blanking elements, and thread adapters
- Addition of requirements for ventilating fans
- Addition of alternative construction for disconnectors
- Removal of voltage limits on plugs and sockets
- Addition of test requirements for arc-quenching test on plugs and sockets
- Update of cell and battery information to reflect latest standards
- Revision to impact test of glass parts
- Revision to impact test procedure to address “bounce” of impact head
- Clarification of the test requirements for “service” and “surface” temperature
- Addition of temperature rise tests for converter-fed motors
- Addition of alternative test method for thermal endurance
- Removal of “charging test” and addition of note providing guidance
- Clarification of test for the measurement of capacitance
- Addition of a “Schedule of Limitations” to certificates for Ex Components

- Clarification of the marking for multiple temperature classes
- Addition of marking for converter-fed motors
- Removal of IP marking for Group III
- Addition of specific instructions for electrical machines
- Addition of specific instructions for ventilating fans
- Update to informative Annex D on converter-fed motors
- Update to informative Annex E on temperature testing of motors
- Addition of informative Annex F, flowchart for testing of non-metallic enclosures and non-metallic parts of enclosures

The standards referenced within this document may contain provisions which, through reference in this text, constitute requirements of this document. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this document are encouraged to investigate the possibility of applying the most recent editions of the standards indicated within this document. Members of IEC and ISO maintain registers of currently valid International Standards. ANSI maintains registers of currently valid U.S. National Standards.

This document has been prepared as part of the service of the International Society of Automation (ISA) toward a goal of uniformity in the field of instrumentation. To be of real value, this document should not be static but should be subject to periodic review. Toward this end, the Society welcomes all comments and criticisms and asks that they be addressed to the Secretary, Standards and Practices Board; ISA; 67 Alexander Drive; P. O. Box 12277; Research Triangle Park, NC 27709; Telephone (919) 549-8411; Fax (919) 549-8288; E-mail: standards@isa.org.

The ISA Standards and Practices Department is aware of the growing need for attention to the metric system of units in general, and the International System of Units (SI) in particular, in the preparation of instrumentation standards. The Department is further aware of the benefits to USA users of ISA standards of incorporating suitable references to the SI (and the metric system) in their business and professional dealings with other countries. Toward this end, this Department will endeavour to introduce SI-acceptable metric units in all new and revised standards, recommended practices, and technical reports to the greatest extent possible. IEEE/ASTM SI 10, *American National Standard for Metric Practice*, and future revisions, will be the reference guide for definitions, symbols, abbreviations, and conversion factors.

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National Differences

GENERAL

National Differences from the text of International Electrotechnical Commission (IEC) Publication 60079-0, Explosive Atmospheres – Part 0: Equipment – General requirements, copyright 2011, are indicated by notations (differences) and are presented in bold text.

In the ISA publication of this standard, National Differences are presented using legislative text (strike-out and underline). The national difference type is identified in an informative annex.

There are five types of National Differences as noted below. The difference type is noted on the first line of the National Difference in the standard. The standard may not include all types of these National Differences.

The UL printed standard includes the national difference types within the body of the text. The ISA printed standard includes the national difference types in an annex at the back of the standard.

D1 – These are National Differences which are based on **basic safety principles and requirements**, elimination of which would compromise safety for consumers and users of products.

D2 – These are national differences from IEC requirements based on existing **safety practices**. These requirements reflect national safety practices, where empirical substantiation (for the IEC or national requirement) is not available or the text has not been included in the IEC standard.

DC – These are National Differences based on the **component standards** and will not be deleted until a particular component standard is harmonized with the IEC component standard.

DE – These are National Differences based on **editorial comments or corrections**.

DR – These are National Differences based on the **national regulatory requirements**.

Each national difference contains a description of what the national difference entails. Typically one of the following words is used to explain how the text of the national difference is to be applied to the base IEC text:

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EXPLOSIVE ATMOSPHERES –

Part 0: Equipment – General requirements

1 Scope

This ~~part of IEC 60079 standard~~ specifies the general requirements for construction, testing and marking of electrical equipment and Ex Components intended for use in explosive atmospheres. Explosive atmospheres are identified by the National Electrical Code[®], ANSI/NFPA 70 as hazardous (classified) locations and include the following specified locations:

- Class I, Zone 0
- Class I, Zone 1
- Class I, Zone 2
- Zone 20
- Zone 21
- Zone 22

See 6.1 for the relationship of the Equipment Protection Level (EPL) to the zone area classification.

The standard atmospheric conditions (relating to the explosion characteristics of the atmosphere) under which it may be assumed that electrical equipment can be operated are:

- temperature -20 °C to $+60\text{ °C}$;
- pressure 80 kPa ($0,8\text{ bar}$) to 110 kPa ($1,1\text{ bar}$); and
- air with normal oxygen content, typically 21 % v/v .

This standard and other standards supplementing this standard specify additional test requirements for equipment operating outside the standard temperature range, but further additional consideration and additional testing may be required for equipment operating outside the standard atmospheric pressure range and standard oxygen content, particularly with respect to types of protection that depend on quenching of a flame such as ‘flameproof enclosure “d”’ (~~IEC 60079-1~~) or limitation of energy, ‘intrinsic safety “i”’ (~~IEC 60079-11~~).

NOTE 1 Although the standard atmospheric conditions above give a temperature range for the atmosphere of -20 °C to $+60\text{ °C}$, the normal ambient temperature range for the equipment is -20 °C to $+40\text{ °C}$, unless otherwise specified and marked. See 5.1.1. It is considered that -20 °C to $+40\text{ °C}$ is appropriate for most equipment and that to manufacture all equipment to be suitable for a standard atmosphere upper ambient temperature of $+60\text{ °C}$ would place unnecessary design constraints.

NOTE 2 Requirements given in this standard result from an ignition hazard assessment made on electrical equipment. The ignition sources taken into account are those found associated with this type of equipment, such as hot surfaces, mechanically generated sparks, mechanical impacts resulting in thermite reactions, electrical arcing and static electric discharge in normal industrial environments.

NOTE 3 ~~It is acknowledged that, with developments in technology, it may be possible to achieve the objectives of the IEC 60079 series of standards in respect of explosion prevention by methods that are not yet fully defined. Where a manufacturer wishes to take advantage of such developments, this International Standard, as well as other standards in the IEC 60079 series, may be applied in part. It is intended that the manufacturer prepare documentation that clearly defines how the IEC 60079 series of standards has been applied, together with a full explanation of the additional~~