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# ANSI/ISA-84.00.01-2004 Part 2 (IEC 61511-2 Mod)

Functional Safety: Safety Instrumented Systems for the Process Industry Sector - Part 2: Guidelines for the Application of ANSI/ISA-84.00.01 Part 1 (IEC 61511-1 Mod) - Informative



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ANSI/ISA-84.00.01-2004 Part 2 (IEC 61511-2 Mod) Functional safety: Safety Instrumented Systems for the process industry sector – Part 2: Guidelines for the application of ANSI/ISA-84.00.01-2004 Part 1 (IEC 61511-1 Mod) - Informative

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ISA 67 Alexander Drive P.O. Box 12277 Research Triangle Park, North Carolina 27709 USA

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This preface, as well as all footnotes, is included for information purposes and is not part of ANSI/ISA-84.00.01-2004 Part 2 (IEC 61511-2 Mod).

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D. Zetterberg	ChevronTexaco Energy Technology Co.
-	

This document was approved for publication by the ISA Standards and Practices Board on 2 August 2004.

#### NAME

	V. Maggioli, Chair K. Bond D. Bishop D. Bouchard M. Cohen M. Coppler B. Dumortier W. Holland E. Icayan A. Iverson R. Jones T. McAvinew A. McCauley, Jr. G. McFarland D. Rapley R. Reimer J. Rennie H. Sasajima I. Verhappen R. Webb W. Weidman J. Weiss	Feltronics Corp. Consultant David N. Bishop, Consultant Paprican Consultant Ametek, Inc. Schneider Electric Consultant ACES, Inc. Ivy Optiks Dow Chemical Co. I&C Engineering, LLC Chagrin Valley Controls, Inc. Emerson Process Management Rapley Consulting Inc. Rockwell Automation Factory Mutual Research Corp. Yamatake Corp. Syncrude Canada Ltd. Consultant Parsons Energy & Chemicals Gro
--	--	--

#### **AFFILIATION**

M. Widmeyer R. Wiegle C. Williams M. Zielinski Stanford Linear Accelerator Center CANUS Corp. Eastman Kodak Co. Emerson Process Management

	CONTENTS	
	TED STATES NATIONAL FOREWORD	
IE	FOREWORD	11
IN	RODUCTION	13
1	Scope	17
2	Normative references	17
3	Terms, Definitions and abbreviations	17
4	Conformance to this International Standard	17
5	Management of functional safety	18
	5.1 Objective	
	5.2 Requirements	18
6	Safety lifecycle requirements	24
	6.1 Objectives	24
	6.2 Requirements	24
7	Verification	25
	7.1 Objective	25
8	Process hazard and risk assessment	25
	8.1 Objectives	25
	8.2 Requirements	25
9	Allocation of safety functions to protection layers	29
	9.1 Objective	
	9.2 Requirements of the allocation process	
	9.3 Additional requirements for safety integrity level 4	
	9.4 Requirement on the basic process control system as a layer of protection	31
	9.5 Requirements for preventing common cause, common mode and dependent failures	32
10	SIS safety requirements specification	33
	10.1 Objective	33
	10.2 General requirements	
	10.3 SIS safety requirements	
11	SIS design and engineering	
	11.1 Objective	
	11.2 General requirements	
	11.3 Requirements for system behaviour on detection of a fault	
	11.4 Requirements for hardware fault tolerance	
	<ul><li>11.5 Requirements for selection of components and subsystems</li><li>11.6 Field devices</li></ul>	
	11.7 Interfaces	
	11.8 Maintenance or testing design requirements	
	11.9 SIF probability of failure	
12	Requirements for application software, including selection criteria for utility	
	software	48
	12.1 Application software safety lifecycle requirements	49
	12.2 Application software safety requirements specification	
	12.3 Application software safety validation planning	54

	Application software design and development	
	Integration of the application software with the SIS subsystem	
	FPL and LVL software modification procedures	
	Application software verification	
13 Fact	tory acceptance testing (FAT)	64
	Objectives	
13.2	Recommendations	64
14 SIS	installation and commissioning	65
14.1	Objectives	65
14.2	Requirements	65
15 SIS	safety validation	65
15.1	Objective	65
15.2	Requirements	65
16 SIS	operation and maintenance	66
	Objectives	
	Requirements	
	Proof testing and inspection	
	modification	
	Objective	
	Requirements	
	decommissioning	
	Objectives	
	Requirements	
	rmation and documentation requirements	
	Objectives	
	Prequirements	68
	(informative) Example of techniques for calculating the probability of failure lemand for a safety instrumented function	71
A.1	General	
A.1	Reliability block diagram technique	
A.3	Simplified equations technique	
A.4	Fault tree analysis technique	
A.5	Markov modelling technique	
	(informative) Typical SIS architecture development	
B.1	Background	
B.1 B.2	Work process	
	•	
B.3 B.4	Example 1	
	Example 2	
	(informative) Application features of a safety PLC	
C.1	System	
C.2	Work process	80
	Informative) Example of SIS logic solver application software development hodology	ይ1
D.1	Summary of the overall system integration process SIS logic solver application development software	
D.2	ala logic solver application development sottware	82

D.3 Coding standards for the application programmer	83
D.4 Other requirements for configuration/programming and run-time systems for	
safety applications	83
D.5 Assumptions	84
Annex E (informative) Example of development of externally configured diagnostics	
for a safety-configured PE logic solver	87
E.1 Internally configured diagnostics	87
E.2 Externally configured diagnostics	
E.3 Reference	
Figure 1 – Overall framework of this standard	15
Figure 2 – BPCS function and initiating cause independence illustration	32
Figure 3 – Software development lifecycle (the V-model)	50
Figure C.1 – Logic solver	
Figure E.1 – EWDT timing diagram	
	09
Table 1 – Typical safety manual organisation and contents	60
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#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# FUNCTIONAL SAFETY – SAFETY INSTRUMENTED SYSTEMS FOR THE PROCESS INDUSTRY SECTOR –

# Part 2: Guidelines for the application of ANSI/ISA-84.00.01-2004 Part 1 (IEC 61511-1 Mod)

#### UNITED STATES NATIONAL FOREWORD

All text of IEC 61511-2 Ed. 1.0 (2003-07) is included. United States National Deviations are shown by strikeout through deleted text and <u>underline</u> under added text.

# IEC FOREWORD

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International Standard IEC 61511-2 has been prepared by subcommittee 65A: System aspects, of IEC technical committee 65: Industrial-process measurement and control.

The text of this standard is based on the following documents:

FDIS	Report on voting
65A/387A/FDIS	65A/390/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 61511 ANSI/ISA-84.00.01-2004 (IEC 61511 Mod) series has been developed as a process sector implementation of IEC 61508 series.

IEC 61511 ANSI/ISA-84.00.01-2004 (IEC 61511 Mod) consists of the following parts, under the general title *Functional safety* – *Safety Instrumented Systems for the process industry sector* (see Figure 1):

Part 1: Framework, definitions, system, hardware and software requirements

Part 2: Guidelines for the application of IEC 61511-1 ANSI/ISA-84.00.01-2004 Part 1 (IEC 61511-1 Mod)

Part 3: Guidance for the determination of the required safety integrity levels

The committee has decided that the contents of this publication will remain unchanged until 2007. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this standard may be issued at a later date.

### INTRODUCTION

Safety instrumented systems have been used for many years to perform safety instrumented functions in the process industries. If instrumentation is to be effectively used for safety instrumented functions, it is essential that this instrumentation achieves certain minimum standards.

This International Standard addresses the application of safety instrumented systems for the Process Industries. It also deals with the interface between safety instrumented systems and other safety systems in requiring that a process hazard and risk assessment be carried out. The safety instrumented system includes sensors, logic solvers and final elements.

This International Standard has two concepts, which are fundamental to its application; safety lifecycle and safety integrity levels. The safety lifecycle forms the central framework which links together most of the concepts in this International Standard.

The safety instrumented system logic solvers addressed include Electrical (E)/Electronic (E)/ and Programmable Electronic (PE) technology. Where other technologies are used for logic solvers, the basic principles of this standard may also be applied. This standard also addresses the safety instrumented system sensors and final elements regardless of the technology used. This International Standard is process industry specific within the framework of the IEC 61508 series.

This International Standard sets out an approach for safety lifecycle activities to achieve these minimum standards. This approach has been adopted in order that a rational and consistent technical policy is used. The objective of this standard is to provide guidance on how to comply with <u>IEC 61511-1</u> <u>ANSI/ISA-84.00.01-2004 Part 1 (IEC 61511-1 Mod)</u>.

To facilitate use of this standard, the clause and subclause numbers provided are identical to the corresponding normative text in <u>IEC 61511-1</u> <u>ANSI/ISA-84.00.01-2004 Part 1 (IEC 61511-1</u> <u>Mod)</u> (excluding the annexes).

In most situations, safety is best achieved by an inherently safe process design whenever practicable, combined, if necessary, with a number of protective systems which rely on different technologies (for example, chemical, mechanical, hydraulic, pneumatic, electrical, electronic, thermodynamic (for example, flame arrestors), programmable electronic) which manage any residual identified risk. Any safety strategy considers each individual safety instrumented system in the context of the other protective systems. To facilitate this approach, this standard

- requires that a hazard and risk assessment is carried out to identify the overall safety requirements;
- requires that an allocation of the safety requirements to the safety functions and related safety systems, such as the safety instrumented system(s), is carried out;
- works within a framework which is applicable to all instrumented methods of achieving functional safety;
- details the use of certain activities, such as safety management, which may be applicable to all methods of achieving functional safety.

This International Standard on safety instrumented systems for the process industry:

- addresses relevant safety lifecycle stages from initial concept, through design, implementation, operation and maintenance and decommissioning;
- enables existing or new country specific process industry standards to be harmonized with this standard.

This standard is intended to lead to a high level of consistency (for example, of underlying principles, terminology, information) within the process industries. This should have both safety and economic benefits.

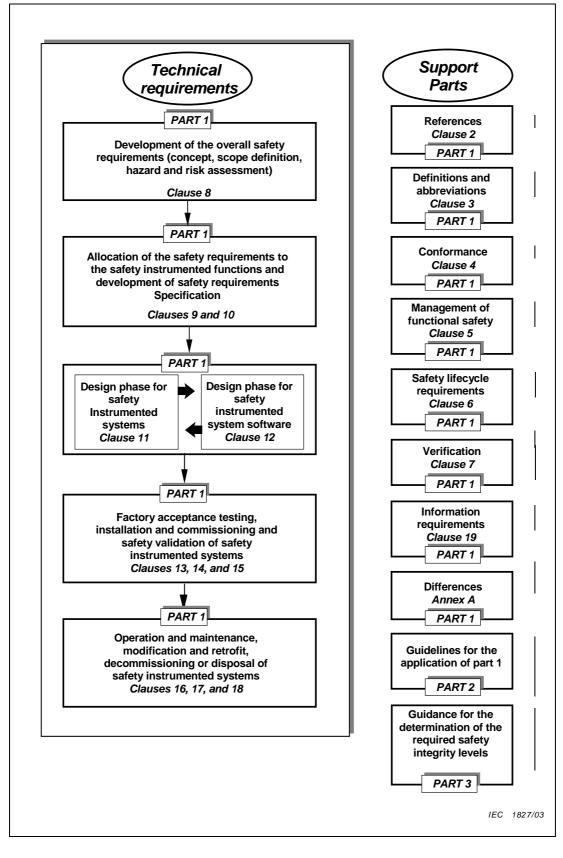


Figure 1 – Overall framework of this standard

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# FUNCTIONAL SAFETY – SAFETY INSTRUMENTED SYSTEMS FOR THE PROCESS INDUSTRY SECTOR –

# Part 2: Guidelines for the application of IEC 61511-1 ANSI/ISA-84.00.01-2004 Part 1 (IEC 61511-1 Mod)

#### 1 Scope

<u>IEC 61511-2</u> <u>ANSI/ISA-84.00.01-2004</u> Part 2 (IEC 61511-2 Mod) provides guidance on the specification, design, installation, operation and maintenance of Safety Instrumented Functions and related safety instrumented system as defined in <u>IEC 61511-1</u> <u>ANSI/ISA-84.00.01-2004</u> Part 1 (IEC 61511-1 Mod). This standard has been organized so that each clause and subclause number herein addresses the same clause number in <u>IEC 61511-1</u> <u>ANSI/ISA-84.00.01-2004</u> Part 1 (IEC 61511-1 Mod). With the exception of the annexes).

For existing SIS designed and constructed in accordance with codes, standards, or practices prior to the issue of this standard (e.g., ANSI/ISA-84.01-1996), the owner/operator shall determine that the equipment is designed, maintained, inspected, tested, and operating in a safe manner.

#### 2 Normative references

No further guidance provided.

#### 3 Terms, Definitions and abbreviations

No further guidance provided except for 3.2.68 and 3.2.71 of IEC 61511-1 ANSI/ISA-84.00.01-2004 Part 1 (IEC 61511-1 Mod).

**3.2.68** A safety function should prevent a specified hazardous event. For example, "prevent the pressure in vessel #ABC456 exceeding 100 bar." A safety function may be achieved by

- a) a single safety instrumented system (SIS), or
- b) one or more safety instrumented systems and/or other layers of protection.

In case b), each safety instrumented system or other layer of protection has to be capable of achieving the safety function and the overall combination has to achieve the required risk reduction (process safety target).

**3.2.71** Safety instrumented functions are derived from the safety function, have an associated safety integrity level (SIL) and are carried out by a specific safety instrumented system (SIS). For example, "close valve #XY123 within 5 s when pressure in vessel #ABC456 reaches 100 bar". Note that components of a safety instrumented system may be used by more than one safety instrumented function.

# 4 Conformance to this International Standard

No further guidance provided.