ANSI/ISA-S75.02-1996

Approved October 1, 1996

Sta	n	لہ	_		لہ
STA	n	a	Я	r	П

Control Valve Capacity Test Procedures



This is a preview of "ANSI/ISA S75.02-1996". Click here to purchase the full version from the ANSI store.		
ANSI/ISA-S75.02 — Control Valve Capacity Test Procedures		
ISBN 1-55617-621-X		
Copyright © 1996 by the Instrument Society of America. All rights reserved. Printed in the United States of America. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means (electronic, mechanical, photocopying, recording, or otherwise), without the prior written permission of the Publisher.		
ISA 67 Alexander Drive P.O. Box 12277 Research Triangle Park, North Carolina 27709		

Preface

This preface, as well as all footnotes and annexes, is included for informational purposes and is not part of ISA-S75.02.

This standard has been prepared as part of the service of ISA, the international society for measurement and control, toward a goal of uniformity in the field of instrumentation. To be of real value, this document should not be static, but should be subject to periodic review. Toward this end, the Society welcomes all comments and criticisms, and asks that they be addressed to the Secretary, Standards and Practices Board, ISA; 67 Alexander Drive; P.O. Box 12277; Research Triangle Park, NC 27709; Telephone (919) 549-9277; Fax (919) 549-8288; Internet: standards@isa.org.

The ISA Standards and Practices Department is aware of the growing need for attention to the metric system of units in general and the International System of Units (SI) in particular, in the preparation of instrumentation standards. The Department is further aware of the benefits to users of ISA standards of incorporating suitable references to the SI (and the metric system) in their business and professional dealings with other countries. Toward this end, this Department will endeavor to introduce SI-acceptable metric units in all new and revised standards to the greatest extent possible. *The Metric Practice Guide*, which has been published by the Institute of Electrical and Electronics Engineers as ANSI/IEEE Std. 268-1992 and future revisions will be the reference guide for definitions, symbols, abbreviations, and conversion factors.

It is the policy of ISA to encourage and welcome the participation of all concerned individuals and interests in the development of ISA standards, recommended practices, and technical reports. Participation in the ISA standards-making process by an individual in no way constitutes endorsement by the employer of that individual, of ISA, or of any of the standards that ISA develops.

The information contained in the preface, footnotes, and appendices is included for information only and is not a part of the standard.

The following people served as members of ISA Committee SP75.02:

E. Skovgaard, Chairman Leslie Controls, Inc.

W. Weidman, Managing Director Consultant G. Barb Consultant

G. Borden, Jr. Consultant

B. Bosserman

S. Boyle

Boyle Engineering Corporation

Neles Jamesbury Inc.

R. Brodin Fisher Controls International Inc.

L. Driskell Consultant

A. Dvorak Fisher Controls International, Inc.
J. George* Richards Industries, Incorporated

A. Glenn Valtek International

T. Kegel Colorado Experimental Station Inc.

G. Kovecses Yarway Corporation

A. McCauley, Jr. Chagrin Valley Controls, Inc.

ANSI/ISA-S75.02-1996 3

J. Ozol Commonwealth Edison
W. Rahmeyer Utah State University
G. Richards* Richards Industries, Inc.
A. Shea Copes Vulcan, Inc.

The following people served as members of ISA Committee SP75:

NAME

D. Buchanan*, Chairman

W. Weidman, Managing Director

T. Ambromaitis*
J. Addington
H. Backinger
G. Baenteli
B. Barb

H. Baumann K. Black H. Boger

G, Borden, Jr. S. Boyle

R. Brodin
F. Cain
C. Corson
C. Crawford*
L. Driskell

J. Duhamel*

H. Fuller J. George* L. Griffith

B. Hart F. Harthun B. Hatton R. Jeanes C. Koloboff

G. Kovecses

C. Langford A. Libke

R. Louvieere O. Lovet, Jr.

A. McCauley, Jr.

H. Miller

T. Molloy
L. Ormanoski

J. Ozol

W. Rahmeyer

J. Reed

Union Carbide Corporation

Consultant

Red Valve Company, Inc. Fluid Controls Institute J.F. Kraus & Company

Bechtel Consultant

H.D. Baumann Inc. Cashco. Inc.

Masoneilan/Dresser

Consultant

Neles-Jamesbury, Inc.

Fisher Controls International, Inc.

Valtek International Fluor Daniel, Inc.

Union Carbide Corporation

Consultant

Red Valve Company, Inc...

Consultant

Richards Industries, Inc.

Consultant

M.W. Kellogg, Company

Consultant Honeywell, Inc. TU Electric

Chevron Research & Technology Company

Yarway Corporation

Consultant

DuZurik Valve Company

Creole Engineering Sales Company

Consultant

Chagrin Valley Controls, Inc. Control Components, Inc.

CMES

Frick Company

Commonwealth Edison Utah State University Noriseal Controls

4 ANSI/ISA-S75.02-1996

COMPANY*

^{*}One vote per company

This standard was approved for publication by the ISA Standards and Practices Board in October 1, 1996.

NAME

M. Widmeyer, Vice President

G, Baumann

D. Bishop

P. Brett

W. Calder III

H. Dammeyer

R. Dieck

W. Holland

H. S. Hopkins

A. Iverson

K. Lindner

V. Maggioli

T. McAvinew

A. McCauley, Jr.

G. McFarland

E. Montomery

D. Rapley

R. Reimer

J. Rennie

R. Webb

W. Weidman

J. Weiss

J. Whetstone

H. Wiggle

C. Williams

G. Wood

M. Zielinski

COMPANY

Washington Public Power Supply System

H.D. Baumann Inc.

Chevron USA Production Company

Honeywell Industrial Automation & Controls

Factory Mutual Research Corporation

Phoenix Industries, Inc.

Pratt & Whitney

Southern Company Services Inc.

Utility Products of Arizona

Ivy Optics

Endress+Hauser+GmbH+Company

Feltronics Corporation

Metro Wastewater Reclamation District

Chagrin Valley Controls, Inc.

Honeywell Industrial Automation & Controls

Fluor Daniel, Inc.

Rapley Engineering Services

Rockwell Automation AB

Factory Mutual Research Corp.

Pacific Gas & Electric Company

Consultant

Electric Power Research Institute

National Institute of Standards & Technology

Canus Corp.

Eastman Kodak Company

Graeme Wood Consulting

Fisher-Rosemont

ANSI/ISA-S75.02-1996 5

This is a preview of "ANSI/ISA S75.02-1996". Click here to purchase the full version from the ANSI store.

Contents

1	Scope	9
2	Purpose	9
3	Nomenclature	9
4	Test system	11
	4.1 General description	11
	4.2 Test specimen	11
	4.3 Test section	11
	4.4 Throttling valves	12
	4.5 Flow measurement	12
	4.6 Pressure taps	12
	4.7 Pressure measurement	12
	4.8 Temperature measurement	13
	4.9 Installation of test specimen	13
	4.10 Accuracy of test	14
5	Test fluids	14
	5.1 Incompressible fluids	14
	5.2 Compressible fluids	14
6	Test procedure — incompressible fluids	14
	6.1 C _v Test procedure	14
	6.2 F _L Test procedure	16
	6.3 F _P Test procedure	17
	6.4 F _{LP} Test procedure	17
	6.5 F _R Test procedure	17
	6.6 F _F Test procedure	17
7	Data evaluation procedure — incompressible fluids	18
	7.1 C _v Calculation	18
	7.2 F _L Calculation	19
	7.3 F _P Calculation	19
	7.4 F _{LP} Calculation	19
	7.5 F _R Calculation	19
	7.6 F _F Calculation	19

8 Test procedure — compressible fluids	20
8.1 C _v Test procedure	20
8.2 x _T Test procedure	20
8.3 Alternative Test procedure for C _V and x _T	21
8.4 F _P Test procedure	22
8.5 x _{TP} Test procedure	22
9 Data evaluation procedure — compressible fluids	22
9.1 C _v Calculation	22
9.2 x _T Calculation	23
9.3 F _P Calculation	23
9.4 x _{TP} Calculation	23
10 Numerical constants	24

8

1 Scope

This test standard utilizes the mathematical equations outlined in ANSI/ISA-S75.01, *Flow Equations for Sizing Control Valves*, in providing a test procedure for obtaining the following:

- a) Valve flow coefficient, C_{ν}
- b) Liquid pressure recovery factors, F_I and F_{IP}
- c) Reynolds Number factor, F_R
- d) Liquid critical pressure ratio factor, F_F
- e) Piping geometry factor, F_P
- f) Pressure drop ratio factor, x_T and x_{TP}

This standard is intended for control valves used in flow control of process fluids and is not intended to apply to fluid power components as defined in the National Fluid Power Association Standard NFPA T.3.5.28-1977.

2 Purpose

The purpose of this standard is to provide a procedure for testing control valve capacity and related flow coefficeints for both compressible and incompressible fluids. This standard also provides a procedure to evaluate the major data.

3 Nomenclature

Symbol Description

C_{V}	Valve flow coefficient
d	Valve inlet diameter
D	Internal diameter of the pipe
F_d	Valve style modifier
F_F	Liquid critical pressure ratio factor, dimensionless
F_k	Ratio of specific heats factor, dimensionless
F_L	Liquid pressure recovery factor of a valve without attached fittings, dimensionless
F_{LP}	Product of the liquid pressure recovery factor of a valve with attached fittings (no symbol has been identified) and the piping geometry factor, dimensionless

ANSI/ISA-S75.02-1996 9