TECHNICAL REPORT

ANSI/ISA-TR92.00.03-2014

Guide for Toxic Gas Detection as a Method of Personnel Protection A Technical Report prepared by ISA and registered with ANSI

Approved 15 June 2014

ANSI/ISA-TR92.00.03-2014, Guide for Toxic Gas Detection as a Method of Personnel Protection

ISBN: 978-0-876640-86-9

Copyright © 2014 by ISA. All rights reserved. Not for resale. Printed in the United States of America. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means (electronic mechanical, photocopying, recording, or otherwise), without the prior written permission of the Publisher.

ISA 67 Alexander Drive P.O. Box 12277 Research Triangle Park, North Carolina 27709 - 3 -

ANSI/ISA-TR92.00.03-2014

Preface

This preface, as well as all footnotes and annexes, is included for information purposes and is not part of ANSI/ISA-TR92.00.03-2014.

This document has been prepared as part of the service of ISA toward a goal of uniformity in the field of instrumentation. To be of real value, this document should not be static but should be subject to periodic review. Toward this end, the Society welcomes all comments and criticisms and asks that they be addressed to the Secretary, Standards and Practices Board; ISA; 67 Alexander Drive; P. O. Box 12277; Research Triangle Park, NC 27709; Telephone (919) 549-8411; Fax (919) 549-8288; E-mail: standards@isa.org.

The ISA Standards and Practices Department is aware of the growing need for attention to the metric system of units in general, and the International System of Units (SI) in particular, in the preparation of instrumentation standards. The Department is further aware of the benefits to USA users of ISA standards of incorporating suitable references to the SI (and the metric system) in their business and professional dealings with other countries. Toward this end, this Department will endeavor to introduce SI-acceptable metric units in all new and revised standards, recommended practices, and technical reports to the greatest extent possible. IEEE/ASTM SI 10, *American National Standard for Metric Practice*, and future revisions, will be the reference guide for definitions, symbols, abbreviations, and conversion factors.

It is the policy of ISA to encourage and welcome the participation of all concerned individuals and interests in the development of ISA standards, recommended practices, and technical reports. Participation in the ISA standards-making process by an individual in no way constitutes endorsement by the employer of that individual, of ISA, or of any of the standards, recommended practices, and technical reports that ISA develops.

CAUTION — ISA DOES NOT TAKE ANY POSITION WITH RESPECT TO THE EXISTENCE OR VALIDITY OF ANY PATENT RIGHTS ASSERTED IN CONNECTION WITH THIS DOCUMENT, AND ISA DISCLAIMS LIABILITY FOR THE INFRINGEMENT OF ANY PATENT RESULTING FROM THE USE OF THIS DOCUMENT. USERS ARE ADVISED THAT DETERMINATION OF THE VALIDITY OF ANY PATENT RIGHTS, AND THE RISK OF INFRINGEMENT OF SUCH RIGHTS, IS ENTIRELY THEIR OWN RESPONSIBILITY.

PURSUANT TO ISA'S PATENT POLICY, ONE OR MORE PATENT HOLDERS OR PATENT APPLICANTS MAY HAVE DISCLOSED PATENTS THAT COULD BE INFRINGED BY USE OF THIS DOCUMENT AND EXECUTED A LETTER OF ASSURANCE COMMITTING TO THE GRANTING OF A LICENSE ON A WORLDWIDE, NON-DISCRIMINATORY BASIS, WITH A FAIR AND REASONABLE ROYALTY RATE AND FAIR AND REASONABLE TERMS AND CONDITIONS. FOR MORE INFORMATION ON SUCH DISCLOSURES AND LETTERS OF ASSURANCE, CONTACT ISA OR VISIT WWW.ISA.ORG/STANDARDSPATENTS.

OTHER PATENTS OR PATENT CLAIMS MAY EXIST FOR WHICH A DISCLOSURE OR LETTER OF ASSURANCE HAS NOT BEEN RECEIVED. ISA IS NOT RESPONSIBLE FOR IDENTIFYING PATENTS OR PATENT APPLICATIONS FOR WHICH A LICENSE MAY BE REQUIRED, FOR CONDUCTING INQUIRIES INTO THE LEGAL VALIDITY OR SCOPE OF PATENTS, OR DETERMINING WHETHER ANY LICENSING TERMS OR CONDITIONS PROVIDED IN CONNECTION WITH SUBMISSION OF A LETTER OF ASSURANCE, IF ANY, OR IN ANY LICENSING AGREEMENTS ARE REASONABLE OR NON-DISCRIMINATORY.

ISA REQUESTS THAT ANYONE REVIEWING THIS DOCUMENT WHO IS AWARE OF ANY PATENTS THAT MAY IMPACT IMPLEMENTATION OF THE DOCUMENT NOTIFY THE ISA STANDARDS AND PRACTICES DEPARTMENT OF THE PATENT AND ITS OWNER. ANSI/ISA-TR92.00.03-2014

- 4 -

ADDITIONALLY, THE USE OF THIS DOCUMENT MAY INVOLVE HAZARDOUS MATERIALS, OPERATIONS OR EQUIPMENT. THE DOCUMENT CANNOT ANTICIPATE ALL POSSIBLE APPLICATIONS OR ADDRESS ALL POSSIBLE SAFETY ISSUES ASSOCIATED WITH USE IN HAZARDOUS CONDITIONS. THE USER OF THIS DOCUMENT MUST EXERCISE SOUND PROFESSIONAL JUDGMENT CONCERNING ITS USE AND APPLICABILITY UNDER THE USER'S PARTICULAR CIRCUMSTANCES. THE USER MUST ALSO CONSIDER THE APPLICABILITY OF ANY GOVERNMENTAL REGULATORY LIMITATIONS AND ESTABLISHED SAFETY AND HEALTH PRACTICES BEFORE IMPLEMENTING THIS DOCUMENT.

The following people served as members of ISA Subcommittee ISA92.

NAME

NAME	COMPANY
J. Miller, Chair	Detector Electronics Corporation
R. Seitz, Vice Chair	Artech Engineering
M. Coppler, Managing Director	Det Norske Veritas Certification Inc.
S. Baliga	General Monitors
W. Bennett	Mine Safety Appliances Co.
T. Crawford	Intertek Testing Services
G. Garcha	GE Power & Water
R. Goins	Lyondell Basell
S. Henney	FM Approvals
C. Lucarino	Senscient
D. Mills	UL LLC
L. Owen	Dooley Tackaberry Inc.
J. Stratman	Honeywell Analytics Inc.
J. Thomason	Omni Industrial Systems Inc.
A. Vial	Shell International Exploration & Production Co.
D. Wechsler	American Chemistry Council

This standard was approved for publication by the ISA Standards and Practices Board on 1 May 2014.

COMPANY

NAME

E. Cosman, Vice President D. Bartusiak P. Brett J. Campbell M. Coppler B. Dumortier D. Dunn	The Dow Chemical Company ExxonMobil Chemical Co. Honeywell Inc. Consultant Det Norske Veritas Certification Inc. Schneider Electric Consultant
J. Federlein	Federiein & Assoc. Inc.
F Icavan	Atkins
J. Jamison	Spectra Energy Ltd.
K. P. Lindner	Endress + Hauser Process Solutions AG
V. Maggioli	Feltronics Corp.
T. McAvinew	Instrumentation and Control Engineering, LLC
V. Mezzano	Fluor Corporation
C. Monchinski	Automated Control Concepts Inc.
R. Reimer	Rockwell Automation
S. Russell	Valero Energy Corp.
N. Sands	DuPont
H. Sasajima	Azbil Corp.
T. Schnaare	Rosemount Inc.
J. Tatera	Tatera & Associates Inc.
I. Verhappen	Industrial Automation Networks Inc.

- 5 -

ANSI/ISA-TR92.00.03-2014

W. Weidman J. Weiss M. Wilkins D. Zetterberg WCW Consulting Applied Control Solutions LLC Yokogawa IA Global Marketing (USMK) Chevron Energy Technology Co.

- 7 -

ANSI/ISA-TR92.00.03-2014

Contents

1	Scop	е	. 13
2	Refe	rences	. 14
3	Defin	itions	. 14
4	Fixed	l installation	. 16
	4.1	General	. 17
	4.2	Criteria for use	. 17
	4.3	System architecture	. 18
	4.4	Installation	. 21
	4.5	Maintenance requirements	. 22
	4.6	Documentation	. 22
5 Personn		onnel access	. 22
	5.1	General	. 22
	5.2	Gas free work permit (hot work permit)	. 22
	5.3	Confined entry	. 23
	5.4	Exterior to buildings	. 23
6	Toxic	gas detection systems in adequately ventilated areas	. 23
	6.1	High ventilation rate	. 23
	6.2	Low ventilation rate	. 23
	6.3	Recirculation	. 24
	6.4	Supply air monitoring	. 24
Anr	nex A	A permit for personnel access	. 25
Anr	nex B	— Examples of actions	. 27

-9-

ANSI/ISA-TR92.00.03-2014

Foreword

Publication of this Technical Report that has been registered with ANSI has been approved by ISA, 67 Alexander Drive, Research Triangle Park, NC 27709. This document is registered as a Technical Report according to the Procedures for the Registration of Technical Reports with ANSI. This document is not an American National Standard and the material contained herein is not normative in nature. Comments on the content of this document should be sent to ISA, 67 Alexander Drive, Research Triangle Park, NC 27709.

The primary reason for development of this technical report is to provide guidance on the use of toxic gas detectors as a method of personnel protection.

Abstract

This document provides guidance on the use of toxic gas detection as a method of protection as within guidance by OSHA regulations Title 29 Code of Federal Regulation (CFR) Part 1910 Subpart Z.

Keywords

Equipment, toxic gas detection, fixed equipment, toxic gas, gas concentration, hot work permit, portable equipment, transportable equipment

- 11 -

ANSI/ISA-TR92.00.03-2014

Introduction

Toxic gas detection equipment should be used whenever there is the possibility of a hazard to life, caused by the accumulation of a toxic gaseous atmosphere. Such equipment can provide a means of reducing the hazard by detecting the presence of the toxic gas and issuing suitable audible or visual warnings. Toxic gas detection equipment and systems may also be used to initiate specific actions such as increased ventilation rates, plant shutdown, evacuation, and operation of other procedures.

Toxic gas detection equipment may be used to monitor hazardous levels of a gas atmosphere where accumulation of gas may result in hazard to life.

Performance requirements for toxic gas detecting equipment are set out in ANSI/ISA-92.00.01 and ANSI/ISA-92.00.04.

- 13 -

ANSI/ISA-TR92.00.03-2014

1 Scope

Toxic gas detection in process safety management provides personnel protection by minimizing the probability of toxic gases reaching hazardous levels. Criteria are developed to establish toxic gas levels to initiate alarms, initiate increase in ventilation rates and to initiate shutdown of processes generating the toxic gas that has breached containment. This guide provides techniques for the use of toxic gas sensors and controllers to monitor and control sources of toxic gas release into the atmosphere within designated spaces in industrial locations.

1.1 This document provides guidance on the use of toxic gas detection as a method of personnel protection as discussed within the following:

• Title 29 Code of Federal Regulations Part 1910.1000 Sub Part Z Toxic and Hazardous Substances (OSHA).

1910.1000 (a) An employee's exposure to any substance listed in Tables Z-1, Z-2, or Z-3 of this section shall be limited in accordance with the requirements of the following paragraphs of this section

1910.1000(e)

To achieve compliance with paragraphs (a) through (d) of this section, <u>administrative or engineering controls must</u> <u>first be determined and implemented whenever feasible.</u> When such controls are not feasible to achieve full compliance, protective equipment or any other protective measures shall be used to keep the exposure of employees to air contaminants within the limits prescribed in this section. Any equipment and/or technical measures used for this purpose must be approved for each particular use by a competent industrial hygienist or other technically qualified person. Whenever respirators are used, their use shall comply with 1910.134.

NOTE 1 Refer to Title 29 CFR Part 1910.1000 for full guidance provided in the document.

NOTE 2 The tables in sub part Z which apply to toxic gas limits are Table Z-1 Limits for Air Contaminants and Table Z-2 TWA's and Ceiling Concentrations.

1.2 This document provides guidance on the use of fixed, portable and transportable toxic gas detection equipment for protection of personnel in industrial locations.

NOTE Applicable toxic gas detection equipment performance standards include ANSI/ISA-92.00.01 and ANSI/ISA-92.00.04.

1.3 This document provides guidance on the use of toxic gas detection as a supplement in adequately ventilated spaces.

1.4 For the purpose of this document, equipment includes

fixed equipment;

portable equipment; and

transportable equipment.

1.5 This document is not intended to cover the following:

- a) Equipment intended only for the detection of combustible gases (refer to ANSI/ISA-12.13.01)
- b) Equipment of laboratory or scientific type intended only for analysis or measurement purposes
- c) Equipment intended for mining applications
- d) Equipment intended for applications in explosives processing and manufacturing