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Third edition
2018-03

Assembly tools for screws and nuts — Doubled-headed box wrenches, flat and offset — Outside dimensions and test torques

*Outils de manoeuvre pour vis et écrous — Clés polygonales doubles,
droites et inclinées — Dimensions extérieures et couples d'essai*



Reference number
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Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Dimensions	1
5 Designation	4
6 Marking	4
7 Technical specification	4
Bibliography	6

Foreword

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This document was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 10, *Assembly tools for screws and nuts, pliers and nippers*.

This third edition cancels and replaces the second edition (ISO 10103:2001), which has been technically revised. The main changes compared to the previous version are as follows:

- [Table 1](#) (preferred pairings) and [Table 2](#) (non-preferred pairings) have been merged into one table;
- sizes of pairings have been added;
- [Clause 7](#) (Technical specification) has been added with a new table giving the minimum test torsion torques;
- the title has been changed.