

This is a preview of "ISO 10218-2:2011". [Click here to purchase the full version from the ANSI store.](#)

First edition  
2011-07-01

---

---

## **Robots and robotic devices — Safety requirements for industrial robots —**

Part 2:

### **Robot systems and integration**

*Robots et dispositifs robotiques — Exigences de sécurité pour les robots industriels —*

*Partie 2: Systèmes robots et intégration*



Reference number  
ISO 10218-2:2011(E)

© ISO 2011

This is a preview of "ISO 10218-2:2011". [Click here to purchase the full version from the ANSI store.](#)

**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2011

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

This is a preview of "ISO 10218-2:2011". Click here to purchase the full version from the ANSI store.

## Contents

Page

Foreword .....	iv
Introduction.....	v
<b>1 Scope .....</b>	<b>1</b>
<b>2 Normative references .....</b>	<b>1</b>
<b>3 Terms and definitions .....</b>	<b>2</b>
<b>4 Hazard identification and risk assessment.....</b>	<b>4</b>
4.1 General .....	4
4.2 Layout design .....	5
4.3 Risk assessment .....	6
4.4 Hazard identification .....	8
4.5 Hazard elimination and risk reduction .....	9
<b>5 Safety requirements and protective measures .....</b>	<b>9</b>
5.1 General .....	9
5.2 Safety-related control system performance (hardware/software).....	9
5.3 Design and installation .....	10
5.4 Limiting robot motion .....	14
5.5 Layout.....	16
5.6 Robot system operational mode application.....	17
5.7 Pendants.....	21
5.8 Maintenance and repair .....	22
5.9 Integrated manufacturing system (IMS) interface.....	23
5.10 Safeguarding.....	24
5.11 Collaborative robot operation .....	32
5.12 Commissioning of robot systems .....	35
<b>6 Verification and validation of safety requirements and protective measures .....</b>	<b>36</b>
6.1 General .....	36
6.2 Verification and validation methods.....	37
6.3 Required verification and validation .....	37
6.4 Verification and validation of protective equipment.....	37
<b>7 Information for use .....</b>	<b>38</b>
7.1 General .....	38
7.2 Instruction handbook.....	39
7.3 Marking .....	43
<b>Annex A (informative) List of significant hazards .....</b>	<b>44</b>
<b>Annex B (informative) Relationship of standards related to protective devices.....</b>	<b>47</b>
<b>Annex C (informative) Safeguarding material entry and exit points.....</b>	<b>49</b>
<b>Annex D (informative) Operation of more than one enabling device .....</b>	<b>52</b>
<b>Annex E (informative) Conceptual applications of collaborative robots .....</b>	<b>53</b>
<b>Annex F (informative) Process observation.....</b>	<b>55</b>
<b>Annex G (normative) Means of verification of the safety requirements and measures .....</b>	<b>58</b>
<b>Bibliography.....</b>	<b>71</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 10218-2 was prepared by Technical Committee ISO/TC 184, *Automation systems and integration*, Subcommittee SC 2, *Robots and robotic devices*.

ISO 10218 consists of the following parts, under the general title *Robots and robotic devices — Safety requirements for industrial robots*:

- *Part 1: Robots*
- *Part 2: Robot systems and integration*

This is a preview of "ISO 10218-2:2011". [Click here to purchase the full version from the ANSI store.](#)

## Introduction

This part of ISO 10218 has been created in recognition of the particular hazards that are presented by industrial robot systems when integrated and installed in industrial robot cells and lines.

Hazards are frequently unique to a particular robot system. The number and types of hazards are directly related to the nature of the automation process and the complexity of the installation.

The risks associated with these hazards vary with the type of robot used and its purpose and the way in which it is installed, programmed, operated, and maintained.

For the purpose of understanding requirements in this part of ISO 10218, a word syntax is used to distinguish absolute requirements from recommended practices or suggested actions. The word "shall" is used to identify requirements necessary for compliance with this part of ISO 10218. Such requirements have to be accomplished unless an alternative instruction is provided or a suitable alternative is determined by a risk assessment. The word "should" is used to identify suggestions, recommended actions or possible solutions for requirements, but alternatives are possible and the suggested actions are not absolute.

In recognition of the variable nature of hazards with the application of industrial robots, this part of ISO 10218 provides guidance for the assurance of safety in the integration and installation of robots. Since safety in the use of industrial robots is influenced by the design of the particular robot system, a supplementary, though equally important, purpose is to provide guidelines for the design, construction and information for use of robot systems and cells. Requirements for the robot portion of the system can be found in ISO 10218-1.

Providing for a safe robot system or cell depends on the cooperation of a variety of "stakeholders" – those entities that share in a responsibility for the ultimate purpose of providing a safe working environment. Stakeholders may be identified as manufacturers, suppliers, integrators and users (the entity responsible for using robots), but all share the common goal of a safe (robot) machine. The requirements in this part of ISO 10218 may be assigned to one of the stakeholders, but overlapping responsibilities can involve multiple stakeholders in the same requirements. While using this part of ISO 10218, the reader is cautioned that all of the requirements identified may apply to them, even if not specifically addressed by "assigned" stakeholder tasks.

This part of ISO 10218 is complementary and in addition to ISO 10218-1, which covers the robot only. This part of ISO 10218 adds additional information in line with ISO 12100 and ISO 11161, International Standards for requirements to identify and respond in a type-C standard to unique hazards presented by the integration, installation and requirements for use of industrial robots. New technical requirements include, but are not limited to, instructions for applying the new requirements in ISO 10218-1 for safety-related control system performance, robot stopping function, enabling device, programme verification, cableless pendant criteria, collaborating robot criteria and updated design for safety.

This part of ISO 10218 and ISO 10218-1 form part of a series of standards dealing with robots and robotic devices. Other standards cover such topics as integrated robotic systems, coordinate systems and axis motions, general characteristics, performance criteria and related testing methods, terminology, and mechanical interfaces. It is noted that these standards are interrelated and also related to other International Standards.

For ease of reading this part of ISO 10218, the words "robot" and "robot system" refer to "industrial robot" and "industrial robot system" as defined in ISO 10218-1.

Figure 1 describes the relationship of the scope of machinery standards used in a robot system. The robot alone is covered by ISO 10218-1, the system and cell is covered by this part of ISO 10218. A robot cell may include other machines subject to their own C level standards, and the robot system can be part of an integrated manufacturing system covered by ISO 11161 which in turn can also make reference to other relevant B and C level standards.

This is a preview of "ISO 10218-2:2011". [Click here to purchase the full version from the ANSI store.](#)

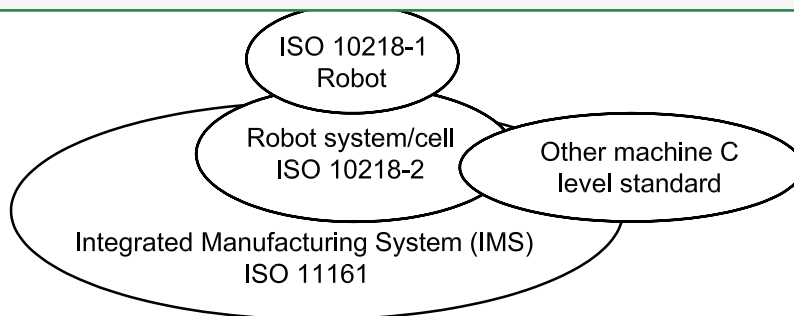


Figure 1 — Graphical view of relationships between standards relating to robot system/cell