

This is a preview of "ISO 10327:2014". Click here to purchase the full version from the ANSI store.

Second edition  
2014-05-01

---

---

## Air cargo — Main deck containers — Design and testing

*Fret aérien — Conteneurs de pont principal — Conception et essais*



Reference number  
ISO 10327:2014(E)

This is a preview of "ISO 10327:2014". Click here to purchase the full version from the ANSI store.



## **COPYRIGHT PROTECTED DOCUMENT**

© ISO 2014

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

This is a preview of "ISO 10327:2014". Click here to purchase the full version from the ANSI store.

## Contents

Page

<b>Foreword</b>	iv
<b>Introduction</b>	v
<b>1 Scope</b>	1
<b>2 Normative references</b>	1
<b>3 Container sizes and identification</b>	3
<b>4 Requirements</b>	4
4.1 General	4
4.2 Airworthiness approval	4
4.3 Materials	4
4.4 Construction	5
4.5 Performance	7
4.6 Design loads	8
4.7 Environment	9
4.8 Hanging loads (optional)	10
<b>5 Testing</b>	11
5.1 Ultimate load tests	11
5.2 Operational tests	11
<b>6 Markings</b>	17
6.1 Markings required	17
6.2 Size of markings	17
6.3 Markings location	17
<b>7 Customs/security sealing</b>	17
<b>8 Manufacturer's instructions</b>	18
<b>9 Quality control</b>	18
9.1 Design and production	18
9.2 Operations	19
<b>Bibliography</b>	24

This is a preview of "ISO 10327:2014". Click here to purchase the full version from the ANSI store.

## **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 20, *Aircraft and space vehicles*, Subcommittee SC 9, *Air cargo and ground equipment*.

This second edition cancels and replaces the first edition (ISO 10327:1995), which has been technically revised.

This is a preview of "ISO 10327:2014". Click here to purchase the full version from the ANSI store.

## Introduction

The basic functions of main deck air cargo containers are

- a) the unitization of cargo during ground handling and transportation, and
- b) the restraint of their contents against accelerations encountered in flight.

Throughout this International Standard, the minimum essential criteria are identified by use of the key word "shall". Recommended criteria are identified by use of the key word "should" and, while not mandatory, are considered to be of primary importance in providing safe, economical, and usable air transport containers. Deviation from recommended criteria should only occur after careful consideration and thorough service evaluation have shown alternate methods to provide an equivalent level of safety.

The requirements of this International Standard are expressed in the applicable SI units, with approximate inch-pound units conversion between brackets for convenience in those countries using that system. Where it is deemed necessary to use exact values, the SI unit ones are to be used. Per exception, the exact figures are those in inches for container base overall outside dimensions.