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## **Pressure regulators for use with medical gases —**

### **Part 2: Manifold and line pressure regulators**

*Détendeurs pour l'utilisation avec les gaz médicaux —*

*Partie 2: Détendeurs de rampes et de canalisations*



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## Contents

Page

Foreword .....	iv
Introduction .....	v
<b>1 Scope.....</b>	<b>1</b>
<b>2 Normative references .....</b>	<b>1</b>
<b>3 Terms and definitions .....</b>	<b>2</b>
<b>4 Symbols .....</b>	<b>4</b>
<b>5 General requirements .....</b>	<b>4</b>
<b>5.1 Safety.....</b>	<b>4</b>
<b>5.2 Alternative construction.....</b>	<b>4</b>
<b>5.3 Materials.....</b>	<b>4</b>
<b>5.4 Design requirements .....</b>	<b>5</b>
<b>5.5 Constructional requirements.....</b>	<b>9</b>
<b>6 Test methods.....</b>	<b>9</b>
<b>6.1 Conditions.....</b>	<b>9</b>
<b>6.2 Test methods for manifold pressure regulators.....</b>	<b>10</b>
<b>6.3 Test methods for line pressure regulators.....</b>	<b>16</b>
<b>6.4 Test method for determination of the auto-ignition temperature of sealing materials and lubricants .....</b>	<b>17</b>
<b>6.5 Test method for durability of markings and colour coding.....</b>	<b>18</b>
<b>7 Marking, colour coding, packaging.....</b>	<b>19</b>
<b>7.1 Marking.....</b>	<b>19</b>
<b>7.2 Colour coding .....</b>	<b>20</b>
<b>7.3 Packaging .....</b>	<b>21</b>
<b>8 Information to be supplied by the manufacturer .....</b>	<b>21</b>
<b>Annex A (informative) Examples of pressure regulators .....</b>	<b>22</b>
<b>Annex B (informative) Rationale .....</b>	<b>24</b>
<b>Annex C (informative) Reported regional and national deviations of colour coding and nomenclature for medical gases .....</b>	<b>26</b>
<b>Bibliography .....</b>	<b>28</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 10524-2 was prepared by Technical Committee ISO/TC 121, *Anaesthetic and respiratory equipment*, Subcommittee SC 6, *Medical gas systems*.

ISO 10524 consists of the following parts, under the general title *Pressure regulators for use with medical gases*:

- *Part 1: Pressure regulators and pressure regulators with flow-metering devices*
- *Part 2: Manifold and line pressure regulators*
- *Part 3: Pressure regulators integrated with cylinder valves*
- *Part 4: Low-pressure regulators*

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## Introduction

Manifold pressure regulators are used to reduce cylinder pressure to a lower pressure within a source of supply of a medical gas pipeline system.

Line pressure regulators are used to reduce the pressure supplied by manifold pressure regulators or by cryogenic vessels to the lower pressure required at the terminal units of medical gas pipeline systems.

These functions cover a wide range of inlet and outlet pressures and flows which require specific design characteristics.

It is important that the operating characteristics of manifold and line pressure regulators are specified and tested in a defined manner.

It is essential that regular inspection and maintenance be undertaken to ensure that the pressure regulators continue to meet the requirements of this part of ISO 10524.

This part of ISO 10524 pays particular attention to:

- use of suitable materials;
- safety (mechanical strength, leakage, safe relief of excess pressure and resistance to ignition);
- cleanliness;
- type testing;
- marking;
- information supplied by the manufacturer.

Annex B contains rationale statements for some of the requirements of this part of ISO 10524. The clauses and subclauses marked with an asterisk (\*) after their number have corresponding rationale included to provide additional insight into the reasoning that led to the requirements and recommendations that have been incorporated into this part of ISO 10524. It is considered that knowledge of the reasons for the requirements will not only facilitate the proper application of this part of ISO 10524, but will expedite any subsequent revisions.