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Second edition  
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## **Screw and washer assemblies made of steel with plain washers — Washer hardness classes 200 HV and 300 HV**

*Vis en acier à rondelle plate incorporée — Rondelles de classes de dureté 200 HV et 300 HV*



Reference number  
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## Foreword

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ISO 10644 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 10, *Product standards for fasteners*.

This second edition cancels and replaces the first edition (ISO 10644:1998), which has been technically revised.