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Non-destructive testing of welds — Ultrasonic testing — Use of time-of- flight diffraction technique (TOFD)

*Essais non destructifs des assemblages soudés — Contrôle par ultrasons
— Utilisation de la technique de diffraction des temps de vol (TOFD)*



Reference number
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Foreword

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 5, *Testing and inspection of welds*.

This second edition cancels and replaces the first edition (ISO 10863:2011), which has been technically revised.

The main changes compared to the previous edition are as follows:

- the whole document has been updated to the state of the art; ISO 22232 series has been taken into account;
- [Clause 3](#) has been updated;
- [Figure 1](#) to [Figure 6](#) have been added;
- [Figure B.1](#) to [Figure B.18](#) have been updated.

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