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# Preparation of steel substrates before application of paints and related products — Specifications for metallic blast-cleaning abrasives —

## Part 2: Chilled-iron grit

*Préparation des subjectiles d'acier avant application de peintures et de produits assimilés — Spécifications pour abrasifs métalliques destinés à la préparation par projection —*

*Partie 2: Grenaille angulaire en fonte trempée*



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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*.

This second edition cancels and replaces the first edition (ISO 11124-2:1993), which has been technically revised.

The main changes compared to the previous edition are as follows:

- Annex A and Bibliography have been removed.

A list of all parts in the ISO 11124 series can be found on the ISO website.

This corrected version of ISO 11124-2:2018 incorporates the following correction:

- Missing values in cells of Table 1 have been reinserted.