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Second edition  
2018-02

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# Plastics piping systems for renovation of underground non-pressure drainage and sewerage networks —

## Part 4: Lining with cured-in-place pipes

*Systèmes de canalisations en plastique pour la rénovation des réseaux  
de branchements et de collecteurs d'assainissement enterrés sans  
pression —*

*Partie 4: Tubage continu par tubes polymérisés sur place*



Reference number  
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ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
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## Contents

	Page
<b>Foreword</b> .....	<b>v</b>
<b>Introduction</b> .....	<b>vii</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>2</b>
<b>4 Symbols and abbreviated terms</b> .....	<b>4</b>
4.1 Symbols.....	4
4.2 Abbreviated terms.....	6
<b>5 Pipes at the “M” stage</b> .....	<b>6</b>
5.1 Materials.....	6
5.2 General characteristics.....	8
5.3 Material characteristics.....	8
5.4 Geometric characteristics.....	8
5.5 Mechanical characteristics.....	8
5.6 Physical characteristics.....	8
5.7 Jointing.....	9
5.8 Marking.....	9
<b>6 Fittings at the “M” stage</b> .....	<b>9</b>
6.1 Materials.....	9
6.2 General characteristics.....	9
6.3 Material characteristics.....	9
6.4 Geometric characteristics.....	9
6.5 Mechanical characteristics.....	10
6.6 Physical characteristics.....	10
6.7 Jointing.....	10
6.8 Marking.....	10
<b>7 Ancillary components</b> .....	<b>11</b>
<b>8 Fitness for purpose of the installed lining system at the “I” stage</b> .....	<b>11</b>
8.1 Materials.....	11
8.2 General characteristics.....	11
8.3 Material characteristics.....	11
8.4 Geometric characteristics.....	11
8.4.1 General.....	11
8.4.2 CIPP wall structure.....	11
8.4.3 Wall thickness.....	12
8.5 Mechanical characteristics.....	12
8.5.1 Reference conditions for testing.....	12
8.5.2 Test requirements.....	12
8.6 Physical characteristics.....	15
8.7 Additional characteristics.....	15
8.8 Sampling.....	16
<b>9 Installation practice</b> .....	<b>17</b>
9.1 Preparatory work.....	17
9.2 Storage, handling and transport of pipe components.....	17
9.3 Equipment.....	17
9.4 Installation.....	17
9.4.1 Environmental precautions.....	17
9.4.2 Installation procedures.....	17
9.4.3 Simulated installations.....	18
9.5 Process-related inspection and testing.....	18
9.6 Lining termination.....	18

This is a preview of "ISO 11296-4:2018". [Click here to purchase the full version from the ANSI store.](#)

9.7	Reconnections to existing pipeline system.....	19
9.8	Final inspection and testing.....	19
9.9	Documentation .....	19
<b>Annex A (informative) CIPP components and their functions.....</b>		<b>20</b>
<b>Annex B (normative) Cured-in-place pipes — Determination of short-term flexural properties.....</b>		<b>21</b>
<b>Annex C (normative) Cured-in-place pipes — Determination of long-term flexural modulus under dry or wet conditions.....</b>		<b>30</b>
<b>Annex D (normative) Cured-in-place pipes — Determination of long-term flexural strength under dry, wet or acidic conditions (stress corrosion test).....</b>		<b>35</b>
<b>Bibliography.....</b>		<b>39</b>

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 8, *Rehabilitation of pipeline systems*

This second edition cancels and replaces the first edition (ISO 11296-4:2009), which has been technically revised.

The main changes compared to the previous edition are as follows:

- the service temperature range has been explicitly stated in the scope;
- in [Clause 3](#), new definitions have been added for temporary, permanent and semi-permanent membranes, with [Annex A](#) and the definition of preliner updated accordingly; for nominal wall thickness specialized for CIPP; and for service temperature and type testing adopted from other standards;
- type “R” and “E-CR” glass fibres have been added to [Table 1](#);
- the requirements on “M” stage strength characteristics of the neat resin system have been removed in [Table 2](#), as they have been effectively covered in [Table 5](#) by the “I” stage requirements on mechanical characteristics of the cured composite;
- new requirements for the nature of the bond of any semi-permanent internal membrane to the underlying composite, and for declaration of class of composite in accordance with ISO 14125, have been added in [8.1](#);
- a new subclause has been added to [8.5](#) to specify reference temperature for testing, and procedure for determining temperature re-rating factors where required;
- separate tables for short and long-term mechanical characteristics have been created in [8.5](#), and minima for declared values removed except for ring stiffness, strain capacity and creep factor;

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- the following have been added to [Table 6](#):
  - a) option of ring test for wet creep factor;
  - b) test for long-term flexural strength under dry or wet conditions by the method detailed in the new [Annex D](#);
- a test for stress corrosion (new [Annex D](#) test in acid environment) has been added to [Table 7](#);
- further requirements for documenting specific installation parameters and procedures, and the related environmental precautions, in the installation manual for each individual CIPP technique, have been added in [9.4](#);
- requirements for documentation in the installation manual of technique-specific methods for sealing liner connections at manholes and laterals have been added in [9.7](#);
- [Annex B](#) has been revised to relax curvature restriction on 3-point bend test samples, and to include a full new procedure for calculation and reporting of test results without partial reference to ISO 178;
- the previous Annexes C and D has been merged into a single new [Annex C](#) specifying a common procedure for determination of long-term modulus under either dry or wet conditions.

A list of all the parts in the ISO 11296 series can be found on the ISO website.

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## Introduction

System standards dealing with the following applications are either available or in preparation:

- ISO 11296, *Plastics piping systems for renovation of underground non-pressure drainage and sewerage networks* (this document);
- ISO 11297, *Plastics piping systems for renovation of underground drainage and sewerage networks under pressure*;
- ISO 11298, *Plastics piping systems for renovation of underground water supply networks*;
- ISO 11299, *Plastics piping systems for renovation of underground gas supply networks*.

These system standards are distinguished from those for conventionally installed plastics piping systems because they set requirements for certain characteristics in the “as-installed” condition after site processing. This is in addition to specifying requirements for plastics piping system components, “as manufactured”.

This document (system standard) comprises a

- *Part 1: General*

and the following technique family-related parts:

- *Part 2: Lining with continuous pipes*;
- *Part 3: Lining with close-fit pipes*;
- *Part 4: Lining with cured-in-place pipes*;
- *Part 5: Lining with discrete pipes*;
- *Part 7: Lining with spirally-wound pipes*;
- *Part 8: Lining with pipe segments*;
- *Part 9: Lining with a rigidly anchored plastics inner layer*;
- *Part 10: Lining with sprayed polymeric materials*.

The requirements for any given renovation technique family are given in ISO 11296-1 applied in conjunction with the other relevant parts. For example, both ISO 11296-1 and this document together specify the requirements relating to lining with cured-in-place pipes. For complementary information, see ISO 11295. Not all technique families are applicable to every area of application and this is reflected in the part numbers included in each system standard.

A consistent structure of clause headings has been adopted for all parts to facilitate direct comparisons across renovation technique families.

[Figure 1](#) shows the common structure and the relationship between ISO 11296 and the system standards for other application areas.

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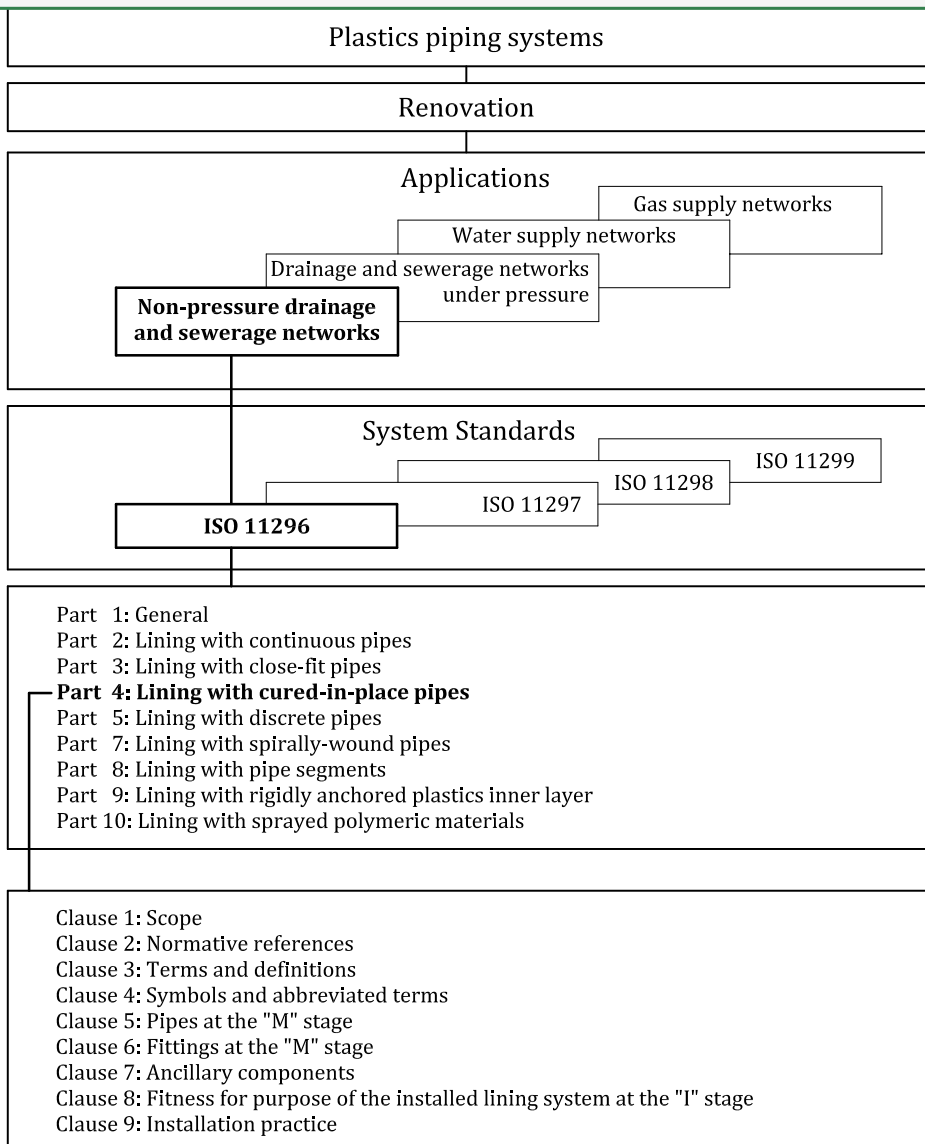


Figure 1 — Format of the renovation system standards