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Brazing for aerospace applications — Qualification test for brazers and brazing operators — Brazing of metallic components

*Brasage fort pour applications aérospatiales — Épreuve de
qualification des braseurs et des opérateurs braseurs — Brasage fort
des composants métalliques*



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Foreword

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 14, *Welding and brazing in aerospace*.

This second edition cancels and replaces the first edition (ISO 11745:2010), which has been technically revised. It also incorporates the Amendment ISO 11745:2010/Amd 1:2015.

The main changes are as follows:

- [Clause 5](#): visual inspection aligned with ISO 24394;
- designation for filler material added;
- editorial revisions.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html. Official interpretations of ISO/TC 44 documents, where they exist, are available from this page: <https://committee.iso.org/sites/tc44/home/interpretation.html>.

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Introduction

The application of this document ensures that a qualification test can be carried out in accordance with a standard test specification on standard test pieces under standard conditions. A brazer or brazing operator qualification test properly passed in accordance with this document ensures that the brazer or brazing operator concerned has proved possession of at least the minimum degree of manual skills and technical knowledge demanded by the state of the art.