

Second edition  
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## **Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing —**

Part 2:

### **Heavy-duty (S series) and light-duty (L series) stud ends with elastomeric sealing (type E)**

*Raccordements pour applications générales et transmissions hydrauliques et pneumatiques — Orifices et éléments mâles à filetage ISO 228-1 et joint en élastomère ou étanchéité métal sur métal —*

*Partie 2: Éléments mâles de séries légère (série L) et lourde (série S) avec joint en élastomère (type E)*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. [www.iso.org/directives](http://www.iso.org/directives)

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received. [www.iso.org/patents](http://www.iso.org/patents)

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

The committee responsible for this document is ISO/TC 131, *Fluid power systems*, Subcommittee SC 4, *Connectors and similar products and components*.

This second edition cancels and replaces the first edition (ISO 1179-2:2007), which has been technically revised.

ISO 1179 consists of the following parts, under the general title *Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing*:

- *Part 1: Threaded ports*
- *Part 2: Heavy-duty (S series) and light-duty (L series) stud ends with elastomeric sealing (type E)*
- *Part 3: Light-duty (L series) stud ends with sealing by O-ring with retaining ring (types G and H)*
- *Part 4: Stud ends for general use only with metal-to-metal sealing (type B)*

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## Introduction

In fluid power systems, power is transmitted and controlled through a fluid (liquid or gas) under pressure within a circuit. In general applications, a fluid can be conveyed under pressure. Components are connected through their threaded ports by fluid conductor connectors to tubes and pipes or to hose fittings and hoses.

For threaded ports and stud ends specified in new designs in hydraulic fluid power applications, ISO/TC 131/SC 4 recommends that the ISO 6149 series be used because these International Standards specify ports and stud ends with metric threads and O-ring sealing and because the subcommittee would like to help users by recommending one preferred system. ISO/TC 131/SC 4 further recommends that threaded ports and stud ends in accordance with the ISO 1179 series, ISO 9974 series and ISO 11926 series not be used for new designs in hydraulic fluid power applications; these International Standards are maintained because they specify ports and stud ends that are currently used in hydraulic systems worldwide.

For threaded ports and stud ends specified in new designs in pneumatic fluid power applications, ISO/TC 131/SC 4 recommends that ISO 16030 be used, except where products are to interface with ISO 7-1 threads, because the subcommittee would like to help users by recommending one preferred system. ISO/TC 131/SC 4 further recommends that threaded ports and stud ends in accordance with the ISO 1179 series not be used for new designs in pneumatic fluid power applications; these International Standards are maintained because they specify ports and stud ends that are currently used in pneumatic systems worldwide.

Significant testing over more than 35 years of use has confirmed the performance requirements of connection ends made from carbon steel. The stud end connections specified in ISO 1179-2, ISO 1179-3 and ISO 1179-4 apply to connectors detailed in ISO 8434-1, ISO 8434-2 and ISO 8434-4.