

Second edition  
2023-10

---

---

# Hollow taper interface with flange contact surface —

## Part 1: Shanks of types A, AB, C, CB and EB

*Interfaces à cône creux-face —*

*Partie 1: Queues de type A, AB, C, CB et EB*



Reference number  
ISO 12164-1:2023(E)

© ISO 2023



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2023

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

This is a preview of ISO 12164-1:2023. [Click here to purchase the full version from the ANSI store.](#)

## Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Hollow taper shanks, types and dimensions</b> .....	<b>1</b>
4.1 General.....	1
4.2 Hollow taper shanks of types A and AB.....	2
4.2.1 General.....	2
4.2.2 Balancing measures and basic dimensions.....	8
4.3 Hollow taper shank of types C and CB.....	27
4.3.1 Hollow taper shank of type C.....	27
4.3.2 Hollow taper shank of type CB and basic dimensions.....	28
4.4 Hollow taper shank of type EB.....	31
4.5 Dimensions.....	32
<b>5 Balancing</b> .....	<b>38</b>
5.1 General.....	38
5.2 Fine balancing of HSK-AB and HSK-CB.....	38
<b>6 Design</b> .....	<b>39</b>
6.1 HSK sizes and types.....	39
6.2 Medium-transfer unit.....	39
6.3 Clamping forces.....	39
6.4 Material and heat treatment.....	39
<b>7 Designation</b> .....	<b>39</b>
<b>Annex A (informative) Clamping forces for shanks of types A, AB, C, CB and EB</b> .....	<b>41</b>
<b>Annex B (informative) Hollow taper shanks of types C and CB with medium-transfer unit</b> .....	<b>42</b>
<b>Annex C (informative) Overview of all different types of shanks</b> .....	<b>43</b>
<b>Bibliography</b> .....	<b>44</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at [www.iso.org/patents](http://www.iso.org/patents). ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by the Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 9, *Tools with defined cutting edges, holding tools, cutting items, adaptive items and interfaces*.

This second edition cancels and replaces the first edition (ISO 12164-1:2001), which has been technically revised.

The main changes are as follows:

- new hollow taper shank types added;
- new hollow taper shank of type AB has a peripherally grooved flange collar for automatic tool change, dynamically balanced;
- new hollow taper shank of type CB for manual tool change, dynamically balanced;
- new hollow taper shank of type EB has a peripherally grooved flange collar for automatic tool change, symmetrically designed;
- the balancing quality has been improved.

A list of all parts of the ISO 12164 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).