

This is a preview of "ISO 12963:2017". [Click here to purchase the full version from the ANSI store.](#)

First edition
2017-04

Gas analysis — Comparison methods for the determination of the composition of gas mixtures based on one- and two-point calibration

*Analyse des gaz — Méthodes de comparaison pour la détermination
de la composition des mélanges de gaz basées sur un ou deux points
d'étalonnage*



Reference number
ISO 12963:2017(E)

© ISO 2017

This is a preview of "ISO 12963:2017". Click here to purchase the full version from the ANSI store.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2017, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

This is a preview of "ISO 12963:2017". Click here to purchase the full version from the ANSI store.

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols	2
5 Abbreviated terms	2
6 Principle	3
6.1 General requirements.....	3
6.2 Calibration methods.....	4
7 Main procedure	4
7.1 Pre-requisites.....	4
7.2 Sequence of operations (overview).....	4
7.3 Calibration and measurement designs.....	5
7.3.1 General.....	5
7.3.2 Single-point exact-match calibration (SPEM).....	6
7.3.3 Single-point through origin calibration (SPO).....	6
7.3.4 Two-point calibration with a blank (TPB).....	7
7.3.5 Two-point calibration with bracketing (TPC).....	7
7.3.6 Multipoint calibration (MPC).....	8
8 Performance evaluation of the measuring system	8
8.1 General.....	8
8.2 Sources of performance evaluation data and alternative approach.....	11
8.2.1 Performance evaluation other than in-house.....	11
8.2.2 Alternative for performance evaluation.....	11
9 Quality assurance measures	11
9.1 Validation of the assumptions made.....	11
9.2 Drift/stability control of the measuring system.....	11
10 Report of results	12
10.1 Calibration gas certificates.....	12
10.2 Report of analysis.....	12
Annex A (normative) System-stability check required when using exact-match and bracketing designs	13
Annex B (normative) Statistics and sensitivity coefficients used in Clause 7	15
Annex C (normative) Alternative approach to assessing the nonlinearity contribution	17
Annex D (informative) Worked-out example	19
Annex E (informative) Using the designs without preceding system performance evaluation	22
Bibliography	24

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 158, *Analysis of gases*.

This is a preview of "ISO 12963:2017". [Click here to purchase the full version from the ANSI store.](#)

Introduction

Whereas the comparison methods described in ISO 6143 based on multipoint calibration are in principle suited for all applications in gas analysis for determining the composition of calibration gas mixtures, in many cases, simpler calibration methods can be used. These methods typically require a smaller number of calibration gas mixtures with a traceable composition.

One- and two-point calibration of instruments is widely used in the gas industry and in national metrology institutes. They often constitute fair compromise between costs and efforts on one hand, and accuracy on the other. These simpler methods require validation to confirm that the conditions of use are appropriate.

It is the intention of this document to set up and describe comparison methods and data evaluation techniques based on one- and two-point calibration. The applicable conditions and limitations of the methods are derived from the analytical requirements and are clearly specified.

This document describes the assessment, calculation and expression of measurement uncertainty arising from significant contributors in the different comparison methods.