

This is a preview of "ISO 13715:2000". [Click here to purchase the full version from the ANSI store.](#)

Second edition  
2000-06-15

---

---

## Technical drawings — Edges of undefined shape — Vocabulary and indications

*Dessins techniques — Arêtes de forme non définie — Vocabulaire et indications sur les dessins*



Reference number  
ISO 13715:2000(E)

© ISO 2000

This is a preview of "ISO 13715:2000". [Click here to purchase the full version from the ANSI store.](#)

**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

© ISO 2000

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.ch](mailto:copyright@iso.ch)  
Web [www.iso.ch](http://www.iso.ch)

Printed in Switzerland

This is a preview of "ISO 13715:2000". [Click here to purchase the full version from the ANSI store.](#)

## Contents

Page

Foreword.....	iv
Introduction .....	v
1 <b>Scope</b> .....	1
2 <b>Normative references</b> .....	1
3 <b>Terms and definitions</b> .....	1
4 <b>Indications on drawings</b> .....	4
5 <b>Examples</b> .....	9
<b>Annex A (normative) Proportions and dimensions of graphical symbols</b> .....	11
<b>Annex B (informative) Recommended edge sizes</b> .....	12
<b>Annex C (informative) Relations between part edges and corners</b> .....	13

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 13715 was prepared by Technical Committee ISO/TC 10, *Technical drawings, product definition and related documentation*, Subcommittee SC 6, *Mechanical engineering documentation*.

This second edition cancels and replaces the first edition (ISO 13715:1994), which has been technically revised.

Annex A forms a normative part of this International Standard. Annexes B and C are for information only.

This is a preview of "ISO 13715:2000". [Click here to purchase the full version from the ANSI store.](#)

## Introduction

In technical drawings, the ideal geometric shape is represented without any deviation and, in general, without consideration of the states of the edges. Nevertheless, for many purposes (the functioning of a part, or out of safety considerations, for example) particular states of edges need to be indicated. Such states include those of external edges free from burr, sharp edges or those with a burr of limited size, and internal edges with a passing. In principle, all the edges of a part should be produced in their requisite states. In practice, unless those states are specified in the technical drawing or related documentation, the part will be delivered direct from the machine without the required treatment.

This International Standard is aimed at enabling this situation to be avoided, through specification of guidelines for the indication and graphic representation of the states of edges in technical drawings.