



**ISO 13802**

**Plastics — Verification of pendulum  
impact-testing machines — Charpy,  
Izod and tensile impact-testing**

*Plastiques — Vérification des machines d'essai de choc pendulaire  
— Essais de choc Charpy, Izod et de choc-traction*

**Third edition  
2025-08**

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<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Measurement instruments</b> .....	<b>3</b>
<b>5 Description of a pendulum impact-testing machine</b> .....	<b>4</b>
5.1 Types of pendulum impact-testing machines.....	4
5.2 Pendulum impact testing machine components.....	4
<b>6 Procedure for verification and inspection of a pendulum impact-testing machine</b> .....	<b>5</b>
6.1 Machine design and manufacturer.....	5
6.2 Machine frame field verification.....	5
6.2.1 General.....	5
6.2.2 Installation.....	5
6.2.3 Levelness.....	6
6.2.4 Axial play of the pendulum bearings.....	6
6.2.5 Radial play of the pendulum bearings.....	6
6.2.6 Mechanism for holding and releasing the pendulum.....	6
6.2.7 Free hanging position.....	6
6.2.8 Contact between specimen and striking edge (Izod/Charpy).....	6
6.2.9 Potential energy, $E$ .....	6
6.2.10 Pendulum length, $L_p$ .....	7
6.2.11 Impact length, $L_i$ .....	8
6.2.12 Velocity of the pendulum at instant of impact, $v_1$ .....	8
6.3 Charpy testing machines.....	9
6.4 Izod testing machines.....	10
6.5 Tensile impact testing machines.....	11
6.6 Energy indicating system.....	12
6.6.1 Types of scale.....	12
6.6.2 Verification of analogue indicating equipment.....	12
6.6.3 Error in the indicated absorbed energy, $W_i$ , on analogue indicating systems.....	12
6.6.4 Verification of digital indicating equipment.....	13
6.7 Losses due to friction.....	13
6.7.1 Types of loss.....	13
6.7.2 Determination of the loss due to friction in the pointer.....	13
6.7.3 Determination of losses due to air resistance and friction in the pendulum bearings.....	14
6.7.4 Calculation of the total energy lost due to friction.....	14
6.7.5 Maximum permissible losses due to friction.....	14
<b>7 Frequency of verification</b> .....	<b>16</b>
<b>8 Verification report</b> .....	<b>16</b>
<b>Annex A (normative) Design requirements for Charpy machines</b> .....	<b>17</b>
<b>Annex B (normative) Design requirements for Izod machines</b> .....	<b>20</b>
<b>Annex C (normative) Design requirements for tensile impact machines</b> .....	<b>23</b>
<b>Annex D (informative) Ratio of frame mass to pendulum mass</b> .....	<b>28</b>
<b>Annex E (informative) Deceleration of pendulum during impact</b> .....	<b>31</b>
<b>Annex F (informative) Gauge plate for verification of Charpy impact pendulums</b> .....	<b>33</b>

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This third edition cancels and replaces the second edition (ISO 13802:2015), which has been technically revised.

The main changes are as follows:

- removed term entries 3.6 (gravity length), 3.7 (gyration length), and 3.19 (half-height Charpy impact reference specimen) and renumbered [Clause 3](#) accordingly;
- corrected the measurement unit and the requirement in [6.2.4](#);
- updated acceptance criteria in [6.6.3](#);
- updated the references in Note 2 of the [Clause 7](#);
- corrected value  $D_1$  in [Table A.1](#) to align with the value indicated in [Table 4](#);
- corrected value  $p_1$  in [Table B.1](#) to align with the value indicated in [Table 4](#);
- corrected the [Formulae \(D.4\)](#) and [\(D.5\)](#) in [Annex D](#).

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A pendulum impact-testing machine verified in accordance with this document, and assessed as satisfactory, is considered suitable for impact testing with unnotched and notched test specimens of different types.

The verification of some geometrical properties is difficult to perform on the assembled instrument. It is, therefore, assumed that the manufacturer is responsible for the verification of such properties and for providing reference planes on the instrument that enable proper verification in accordance with this document.