



**Welding — Measurement of
preheating temperature, interpass
temperature and preheat
maintenance temperature**

*Soudage — Mesurage de la température de préchauffage, de la
température entre passes et de la température de maintien du
préchauffage*

ISO 13916

**Third edition
2025-08**

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Published in Switzerland

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 13916:2017), which has been technically revised.

The main changes are as follows:

- [subclause 4.1](#), addition of requirements regarding the point of measurement of the temperature, for joint thicknesses not exceeding 50 mm, if the source of heat is localized outside of the groove of the weld.

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