



International

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ISO 14119

Safety of machinery — Interlocking devices associated with guards — Principles for design and selection

Sécurité des machines — Dispositifs de verrouillage associés à des protecteurs — Principes de conception et de choix

**Third edition
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Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Symbols	9
5 Operating principles and types of interlocking devices associated with guards	10
5.1 General.....	10
5.2 Principles of guard interlocking without guard locking.....	13
5.3 Principles of guard interlocking with guard locking.....	13
5.3.1 General.....	13
5.3.2 Interlocking device with guard locking.....	14
6 Requirements for the design and the arrangements of interlocking devices with and without guard locking	16
6.1 General.....	16
6.2 Arrangement and fastening of position switches, bolt locks and access locks.....	16
6.3 Arrangement and fastening of actuators.....	17
6.3.1 General.....	17
6.3.2 Cams.....	17
6.4 Actuation modes of interlocking devices.....	17
6.5 Mechanical stop.....	18
6.6 Additional requirements on guard-locking devices.....	18
6.6.1 General.....	18
6.6.2 Locking force.....	19
6.6.3 Electromechanical guard-locking device.....	19
6.6.4 Electromagnetic guard-locking device.....	20
6.7 Additional requirements on access locks.....	21
6.7.1 General.....	21
6.7.2 Locking force.....	21
6.8 Whole body access.....	22
6.9 Supplementary releases.....	22
6.9.1 Escape release of guard locking.....	22
6.9.2 Auxiliary release of guard locking.....	22
6.9.3 Emergency release of guard locking.....	23
6.10 Interlock blocking.....	23
7 Selection of an interlocking device	23
7.1 General.....	23
7.2 Selection of a guard-locking device.....	24
7.2.1 Overall system response time and access time.....	24
7.2.2 Specific requirements for selection of guard-locking devices.....	24
7.2.3 Selection of supplementary guard-locking releases.....	25
7.3 Environmental conditions considerations.....	26
7.3.1 General.....	26
7.3.2 Influence of dust on Type 2 and Type 5 interlocking devices.....	26
7.4 Considerations for the application of trapped key interlocking systems.....	26
8 Design to minimize the motivation to defeat	26
8.1 System design.....	26
8.2 Methodology procedure.....	27
8.3 Additional measures to minimize possibility of defeat.....	28
8.4 Additional measures to minimize possibility of defeat for Type 5 devices.....	32
8.4.1 General.....	32
8.4.2 Key retention.....	32

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9	Requirements for the control system	33
9.1	General.....	33
9.2	Assessment of faults and fault exclusions.....	33
9.2.1	Assessment of faults.....	33
9.2.2	Fault exclusion.....	34
9.2.3	Examples for measures to prevent common cause failures through direct and non-direct mechanical action of the position switches of Type 1 interlocking devices.....	36
9.2.4	Energy source diversity.....	38
9.3	Release of guard-locking device.....	38
9.4	Series connection of electro-mechanical interlocking devices.....	38
9.5	Electrical and environmental conditions.....	38
9.5.1	General.....	38
9.5.2	Performance considerations.....	39
9.5.3	Immunity from disturbance.....	39
9.5.4	Electrical operating conditions.....	39
9.5.5	Clearances and creepage distances.....	39
10	Information for use	39
10.1	General.....	39
10.2	Information for use given by the manufacturer of interlocking devices.....	39
10.2.1	Marking.....	39
10.2.2	Instructions.....	40
10.3	Information for use given by the manufacturer of the machine.....	41
Annex A	(informative) Type 1 interlocking device — Examples	42
Annex B	(informative) Type 2 interlocking device — Examples	47
Annex C	(informative) Type 3 interlocking device — Example	49
Annex D	(informative) Type 4 interlocking devices — Examples	51
Annex E	(informative) Example of guard-locking devices	54
Annex F	(informative) Application examples of interlocking devices used within a safety function	59
Annex G	(informative) Motivation to defeat interlocking devices (defeating of protective devices)	65
Annex H	(informative) Examples for maximum static action forces	69
Annex I	(normative) Test procedures	71
Annex J	(normative) Evaluation of fault masking in series connections of interlocking devices with potential free contacts	73
Annex K	(normative) Trapped key interlocking systems	89
Bibliography	106

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 199, *Safety of machinery*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 114, *Safety of machinery*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 14119:2013), which has been technically revised.

The main changes are as follows:

- ISO/TS 19837 has been integrated as new [Annex K](#) with specific requirements for Type 5 interlocking devices – “trapped key interlocking devices” (see definition [3.18.1](#));
- trapped key interlocking systems and Type 5 interlocking devices have been defined;
- [Table 5](#) has been improved and renamed;
- test procedures are described in new [Annex I](#);
- ISO/TR 24119 has been integrated into new [Annex J](#).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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The structure of safety standards in the field of machinery is as follows:

- a) type-A standards (basic safety standards) giving basic concepts, principles for design, and general aspects that can be applied to all machinery;
- b) type-B standards (generic safety standards) dealing with one safety aspect or one type of safeguard that can be used across a wide range of machinery:
 - type-B1 standards on particular safety aspects (e.g. safety distances, surface temperature, noise);
 - type-B2 standards on safeguards (e.g. two-hand controls, interlocking devices, pressure-sensitive devices, guards);
- c) type-C standards (machine safety standards) dealing with detailed safety requirements for a particular machine or group of machines.

This document is a type-B2 standard as stated in ISO 12100.

This document is of relevance, in particular for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organizations, market surveillance).

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (e.g. trade unions, organizations for people with special needs);
- service providers, e.g. for maintenance (small, medium and large enterprises);
- consumers (in case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate in the drafting process of this document.

In addition, this document is intended for standardization bodies elaborating type-C standards.

The requirements of this document can be supplemented or modified by a type-C standard.

For machines which are covered by the scope of a type-C standard and which have been designed and built according to the requirements of that standard, the requirements of that type-C standard take precedence.

This document has been prepared to give guidance to machinery designers and writers of product safety standards on how to design and select interlocking devices associated with guards.

Relevant clauses of this document, used alone or in conjunction with provisions from other standards, may be used as a basis for verification procedures for the suitability of a device for interlocking duties.

[Annexes A](#) to [E](#) describe the technology and the typical characteristics of the defined interlocking devices types 1 to 4. Other solutions may be adopted, provided that they are in conformity with the principles of this document.

[Annexes F](#) to [H](#) give information on particular aspects such as interlocking devices used within safety functions, risk assessment considering the motivation to defeat and static action forces.

[Annex I](#) describes a locking force test and an impact resistance test for guard-locking devices.

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[Annex K](#) provides requirements for trapped key interlocking systems and describes their technology.