

Second edition
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Resistance welding — Vickers hardness testing (low-force and microhardness) of resistance spot, projection, and seam welds

Soudage par résistance — Essais de dureté Vickers (force réduite et microdureté) sur soudures par résistance par points, par bossages et à la molette



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Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 14271 was prepared by the *International Institute of Welding*, Commission III, *Resistance welding, solid state welding, and allied processes*, which has been approved as an international standardizing body in the field of welding by the ISO Council.

This second edition cancels and replaces the first edition (ISO 14271:2000), which has been technically revised.

Requests for official interpretations of any aspect of this International Standard should be directed to the ISO Central Secretariat, who will forward them to the IIW Secretariat for an official response.