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Third edition
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Resistance welding — Vickers hardness testing (low-force and microhardness) of resistance spot, projection, and seam welds

Soudage par résistance — Essais de dureté Vickers (force réduite et microdureté) sur soudures par résistance par points, par bossages et à la molette



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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee I1W, *International Institute of Welding*, Commission XIII, *Fatigue of welded components and structures*.

This third edition cancels and replaces the second edition (ISO 14271:2011), which has been technically revised with the following changes:

- correction of [Figure 4](#) a) and b);
- editorial improvements.

It also incorporates the Technical Corrigendum ISO 14271-201:2011/Cor 1:2012.

Requests for official interpretations of any aspect of this document should be directed to the ISO Central Secretariat, who will forward them to the I1W Secretariat for an official response.