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Geometrical product specifications (GPS) — Dimensional tolerancing —

Part 1: Linear sizes

*Spécification géométrique des produits (GPS) — Tolérancement
dimensionnel —*

Partie 1: Tailles linéaires



Reference number
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Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	2
3 Terms and definitions	2
4 Specification modifiers and symbols	16
5 Default specification operator for size	19
5.1 General.....	19
5.2 ISO default specification operator for size.....	20
5.3 Drawing-specific default specification operator for size.....	21
6 Drawing indication for special specification operators for size	22
6.1 Basic specification.....	22
6.1.1 General.....	22
6.1.2 Rules to indicate a basic GPS specification.....	22
6.1.3 Rules to indicate basic dimensional specification with modifiers.....	23
6.2 Indication of special specification operators.....	24
6.2.1 One specification operator for both limits (upper and lower) of a size characteristic.....	24
6.2.2 Different specification operator for upper limit of size and lower limit of size.....	27
6.2.3 More than one dimensional specification applied to a linear feature of size.....	29
6.3 Tolerancing of fits on assembly drawings.....	30
7 Indication of the toleranced feature on which the size characteristic is defined	31
7.1 Complete toleranced linear feature of size.....	31
7.2 Specific fixed restricted portion of the feature of size.....	31
7.3 Any restricted portion of the feature of size of a specified length.....	32
7.4 Any cross section or any longitudinal section of a linear feature of size.....	33
7.5 Size characteristic in a specific cross section of a feature of size.....	35
7.6 Requirement applied individually for more than one feature of size.....	37
7.7 Requirement applied for more than one feature considered as one feature of size.....	38
7.8 Flexible/non-rigid parts.....	38
8 Complementary indication	39
Annex A (normative) Proportions and dimensions of graphical symbols	40
Annex B (informative) Overview diagram for linear size	42
Annex C (informative) Data handling with rank-order modifiers	43
Annex D (normative) Size characteristics	45
Annex E (normative) Graphical rules to locate and dimension the dimensional specification elements	50
Annex F (informative) Relation to the GPS matrix model	54
Bibliography	56

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 213, *Dimensional and geometrical product specification and verification*.

This second edition cancels and replaces the first edition (ISO 14405-1:2010), which has been technically revised.

The main changes from the previous edition are:

- [Clauses 1](#) and [3](#), [5.3](#), [6.1](#), [6.2](#), [7.3](#), [7.8](#), [Tables 1](#) and [2](#), and the figures have been technically revised;
- [Clause 8](#) and [Annexes D](#) and [E](#) have been added.

ISO 14405 consists of the following parts, under the general title *Geometrical product specifications (GPS) — Dimensional tolerancing*:

- *Part 1: Linear sizes*
- *Part 2: Dimensions other than linear sizes*
- *Part 3: Angular sizes*

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Introduction

This part of ISO 14405 is a geometrical product specification (GPS) standard and is to be regarded as a general GPS standard (see ISO 14638). It influences chain links A to C of the chain of standards on size.

The ISO GPS matrix model given in ISO 14638 gives an overview of the ISO GPS system of which this part of ISO 14405 is a part. The fundamental rules of ISO GPS given in ISO 8015 apply to this part of ISO 14405 and the default decision rules given in ISO 14253-1 apply to the specifications made in accordance with this part of ISO 14405, unless otherwise indicated.

For more detailed information of the relation of this part of ISO 14405 to other standards and the GPS matrix model, see [Annex F](#).

Produced workpieces exhibit deviations from the ideal geometric form. The real value of the dimension of a feature of size is dependent on the form deviations and on the specific type of size applied.

The type of size to be applied to a feature of size depends on the function of the workpiece.

The type of size can be indicated on the drawing by a specification modifier for controlling the feature definition.