

This is a preview of "ISO 14632:2021". Click here to purchase the full version from the ANSI store.

Second edition
2021-05

Extruded sheets of polyethylene (PE-HD) — Requirements and test methods

*Plaques extrudées en polyéthylène (PE-HD) — Exigences et méthodes
d'essai*



Reference number
ISO 14632:2021(E)

This is a preview of "ISO 14632:2021". Click here to purchase the full version from the ANSI store.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

This is a preview of "ISO 14632:2021". Click here to purchase the full version from the ANSI store.

Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Material	2
5 Requirements	2
5.1 Appearance	2
5.2 Dimensional tolerances	2
5.2.1 Thickness	2
5.2.2 Length and width	2
5.2.3 Rectangularity	3
5.2.4 Bow of sheets in rolled form	3
5.3 Properties	3
5.3.1 Mechanical and thermal properties	3
5.3.2 Behaviour after heating	4
5.3.3 Physiological behaviour	4
6 Test methods	4
6.1 Test specimens	4
6.1.1 Preparation of test specimens	4
6.1.2 Conditioning	5
6.1.3 Testing	5
6.2 Delivery condition	5
6.3 Appearance	5
6.4 Dimensions	5
6.4.1 Thickness (<i>h</i>)	5
6.4.2 Length (<i>l</i>) and width (<i>b</i>)	5
6.4.3 Rectangularity	5
6.4.4 Bow of sheets in rolled form	6
6.5 Density	6
6.6 Tensile stress at yield (σ_y) and tensile strain at yield (ε_y)	6
6.7 Modulus of elasticity in tension (E_t)	6
6.8 Charpy impact strength of notched specimens (a_{cn})	6
6.9 Melt mass-flow rate (<i>MFR</i>)	6
6.10 Determination of shrinkage after heating	6
7 Designation	7
7.1 Example for PE-HD sheets	7
7.2 Example for PE- HD sheets in rolled form	8
8 Marking	8
Annex A (normative) Requirements for rectangularity	9

This is a preview of "ISO 14632:2021". Click here to purchase the full version from the ANSI store.

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 11, *Products*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 14632:1998), which has been technically revised.

The main changes compared to the previous edition are as follows:

- the range of MFR values for PE HD sheet group 1 in [Table 2](#) has been changed to cover the wider PE 100 grade of extruded PE HD sheets.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.