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Second edition
2017-08

Petroleum and natural gas industries — Glass-reinforced plastics (GRP) piping —

Part 1: Vocabulary, symbols, applications and materials

*Industries du pétrole et du gaz naturel — Canalisations en plastique
renforcé de verre (PRV) —*

Partie 1: Vocabulaire, symboles, applications et matériaux



Reference number
ISO 14692-1:2017(E)

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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, Subcommittee SC 6, *Processing equipment and systems*.

This second edition cancels and replaces the first edition (ISO 14692-1:2002), which has been technically revised.

A list of all parts of ISO 14692 can be found on the ISO website.

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Introduction

0.1 General

The objective of ISO 14692 (all parts) is to provide the oil and gas industry, as well as the supporting engineering and manufacturing industry, with mutually agreed specifications and recommended practices for the purchase, qualification, manufacturing, design, handling, storage, installation, commissioning and operation of GRP piping systems.

This document, provides guidance in the use and interpretation of the other parts of ISO 14692. This document contains the following annexes:

- Annex A (informative) explaining the principle;
- Annex B (informative) providing guidance on scope limitations;
- Annex C (normative) containing the enquiry sheet;
- Annex D (normative) providing wall thickness definitions;
- Annex E (informative) describing selection of part factor $f_{3,est}$ in bid process;
- Annex F (informative) containing a worked example.

0.2 Basic steps in use of ISO 14692 (all parts)

[Figure 1](#) identifies the eight basic steps involved in the use of ISO 14692 (all parts) that are further explained below.

Step 1: The bid process. The principal completes an enquiry sheet (see [Annex C](#)) that defines the design pressures and temperatures of the piping system as well as the application, required pipe sizes and required components (bends, tees, reducers, flanges, etc.). The principal also verifies that the scope of the application is within the limits of ISO 14692 (all parts) (see [Annex B](#)). The principal and manufacturer also comes to an agreement on the value of the estimated value of the part factor $f_{3,est}$ (see [Annex E](#)).

In some cases, the manufacturer can wish to offer a product that 1) meets or exceeds the requirements in the enquiry sheet and 2) has already been manufactured, qualified and inspected per ISO 14692-2. In this case, Steps 2 through 4 would not need to be repeated.

Step 2: Manufacturer's data. Recognizing that long-term regression testing can easily take two or more years to complete, the manufacturer will most likely have already selected target values for MPR_{xx} , the long-term envelope(s) and the minimum reinforced wall thicknesses. The manufacturer determines the appropriate gradient and $rd_{1\ 000,xx}$ can then be calculated to suit the survival test duration. Additional basic data such as pipe sizes, wall thicknesses, SIFs, production processes and jointing instructions are also provided.

Step 3: Qualification process. The manufacturer conducts survival tests to qualify the pressure and temperature. If applicable, the manufacturer also qualifies fire performance and electrical conductivity properties. Elastic properties, potable water certification, impact and low temperature performance are also addressed in this step. Just as in Step 2, the manufacturer can have already completed part or all of the qualification process prior to Step 1.

Step 4: Quality programme. The basic requirements for the manufacturer's quality management system are defined.

Step 5: Generate envelopes. This is the first major step in ISO 14692-3. Partial factors and part factors are identified and combinations of these factors are determined. Formulae are then provided to calculate the design envelope(s).

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Step 6: Stress analysis. The flexibility factors and SIFs to be used in the stress analysis are identified. The allowable values for vertical deflection, stresses and buckling are also defined. An analytical formula for external pressure is provided.

Step 7: Bonder training and assessment. This is the first major step in ISO 14692-4 where the bonder training and assessment process is defined.

Step 8: Installation, field hydrotest. This is the last major step where installation issues are addressed.

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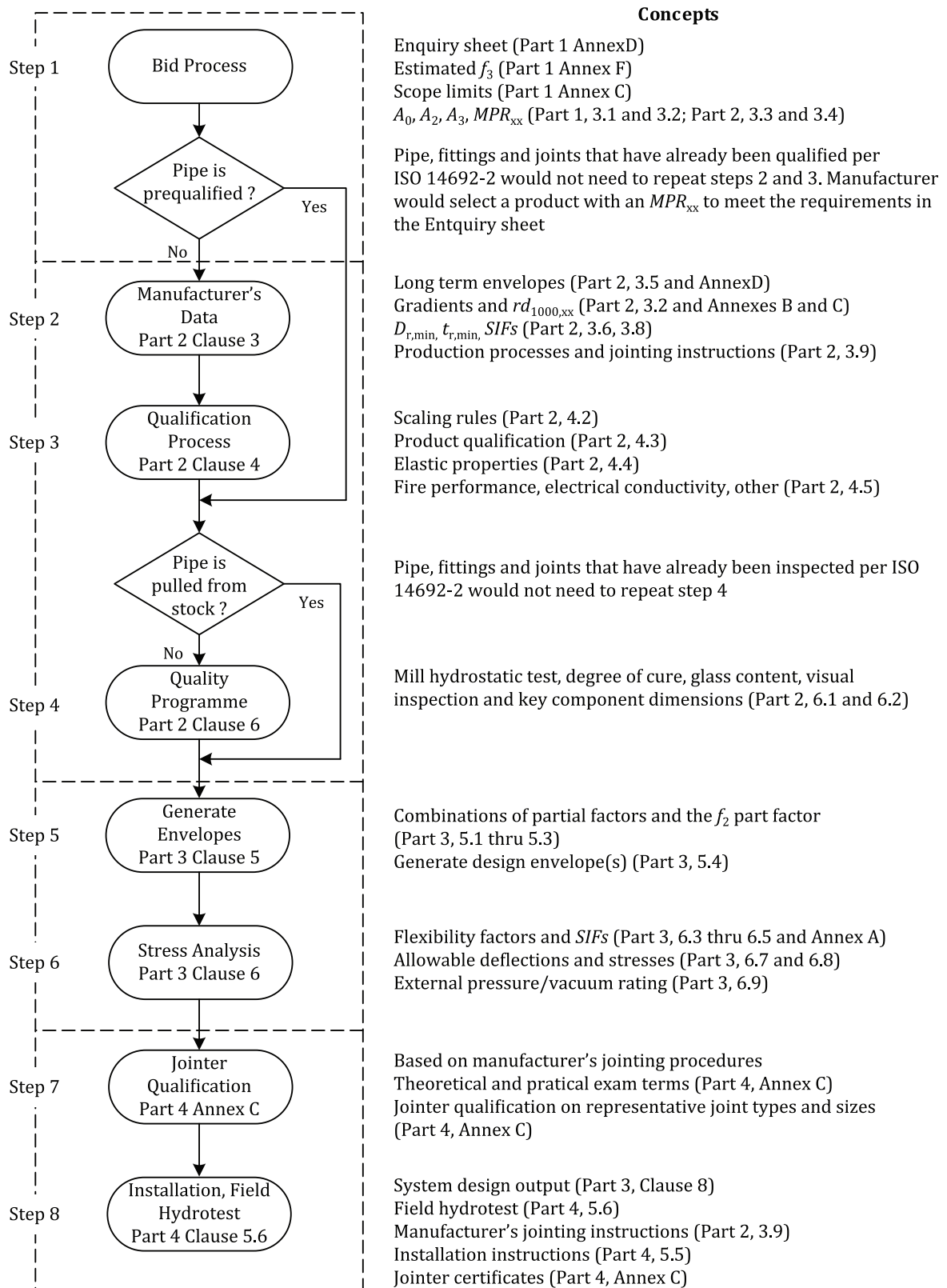


Figure 1 — Guidance on the use of ISO 14692 (all parts)

0.3 Other standards

GRP piping products are used in a wide variety of applications in both industrial and municipal service. For some applications, ISO 14692 (all parts) can be properly considered as the basis for piping and pipeline selection and design. In all applications, the selection of the appropriate standard for any particular application takes into consideration the design life of the project, the service temperature, the corrosive nature of the fluid, whether the intended installation is above ground or buried and what type of joining system is to be used. Depending on the service conditions, other GRP piping standards can be more appropriate and better suited than ISO 14692 (all parts) for the entire or part of the system. This is particularly the case for aqueous applications of both a municipal and industrial nature where the pipelines are generally buried and axial tensile loads are minimal.

Other widely used GRP piping standards include

- ISO 10639,
- ISO 10467,
- API 15HR,
- ASTM D3262-11,
- ASTM D3517-14,
- ASTM D3754-14,
- AWWA C950-07,
- EN 1796:2013, and
- EN 14364:2013.

ISO 14692 (all parts) is not intended to be applied to sewerage and drainage applications, although it can provide useful guidance in specific areas not addressed in alternative standards. ISO 14692 (all parts) is also not specifically intended for non-structural applications such as open drain systems and other low-pressure piping applications.

ISO 14692 (all parts) covers all the main components that form part of a GRP pipeline and piping system (plain pipe, bends, reducers, tees, supports and flanged joints) with the exception of valves and instrumentation.

0.4 Structure of ISO 14692 (all parts)

ISO 14692-2, ISO 14692-3 and ISO 14692-4 follow the individual phases in the life cycle of a GRP piping system, i.e. from qualification and manufacture through design to fabrication, installation, operation and decommissioning.

Each part is therefore aimed at the relevant parties involved in that particular phase.

- ISO 14692-1: *Vocabulary, symbols, applications and materials*. The scope is presented in [Clause 1](#) and it provides guidance in the use of the other three parts of ISO 14692. Main users are envisaged to include all parties in the life cycle of a typical GRP piping system. This document should be used in conjunction with the part of specific relevance.
- ISO 14692-2: *Qualification and manufacture*. Its objective is to enable the supply of GRP components with known and consistent properties from any source. Main users of the document are envisaged to be the principal, the manufacturer, certifying authorities and government agencies.
- ISO 14692-3: *System design*. Its objective is to ensure that piping systems, when designed using the components qualified in ISO 14692-2, meet the specified performance requirements. Main users of

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the document are envisaged to be the principal, the manufacturer, design contractors, certifying authorities and government agencies.

- ISO 14692-4: *Fabrication, installation, inspection and maintenance*. Its objective is to ensure that installed piping systems meet the specified performance requirements throughout their service life. Main users of the document are envisaged to be the principal, the manufacturer, fabrication/installation contractors, repair and maintenance contractors, certifying authorities and government agencies.