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Second edition
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Zinc coatings — Guidelines and recommendations for the protection against corrosion of iron and steel in structures —

Part 1: General principles of design and corrosion resistance

Revêtements de zinc — Lignes directrices et recommandations pour la protection contre la corrosion du fer et de l'acier dans les constructions —

Partie 1: Principes généraux de conception et résistance à la corrosion



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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This document was prepared by Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, Subcommittee SC 4, *Hot dip coatings (galvanized, etc.)*.

This second edition cancels and replaces the first edition (ISO 14713-1:2009), of which it constitutes a minor revision following the publication of ISO 17668:2016 and ISO 9223:2012, with the following changes:

- ISO 17668 has replaced EN 13811;
- revisions to [Table 1](#) to align with corresponding descriptions of typical environments in ISO 9223:2012, Table C.1 and to make clearer that the corrosion rates presented are for the first year of exposure.

A list of all parts in the ISO 14713 series can be found on the ISO website.