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Second edition
2019-06

Fasteners — Hexagon washer head drilling screws with tapping screw thread

*Fixations — Vis autoperceuses à tête hexagonale à embase plate, avec
filetage de vis à tôle*



Reference number
ISO 15480:2019(E)

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Published in Switzerland

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Foreword

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This document was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 13, *Fasteners with non-metric thread*.

This second edition cancels and replaces the first edition (ISO 15480:1999), which has been technically revised. The main changes compared to the previous edition are as follows:

- normative references updated;
- addition of diameter d_a in [Figure 1](#) and with respective values in [Table 1](#);
- l_g changed to l_m in [Figure 1](#) and [Table 1](#) in accordance with ISO 225;
- values for r_1 in [Table 1](#) changed to minimum values.

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