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Second edition
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Collets with 8° setting angle for tool shanks — Collets, nuts and fitting dimensions

*Pinces de serrage avec angle de réglage de 8° pour queues d'outil —
Pinces, écrous de serrage et dimensions d'assemblage*



Reference number
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Foreword

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 15488 was prepared by Technical Committee ISO/TC 29, *Small tools*.

This second edition cancels and replaces the first edition (ISO 15488:1996), which has been technically revised. In particular, in Table 3, the values of d_{10} for nominal dimensions 25 mm and 32 mm as well, as the values of l_{10} for nominal values 25 mm, 32 mm and 40 mm, have been modified. Figure 5 has been modified for the sake of clarity.