Third edition 2020-11

Road vehicles — Compressed natural gas (CNG) fuel system components —

Part 4: **Manual valve**

Véhicules routiers — Composants des systèmes de combustible gaz naturel comprimé (GNC) —

Partie 4: Valve manuelle



ISO 15500-4:2020(E)

This is a preview of "ISO 15500-4:2020". Click here to purchase the full version from the ANSI store.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Con	tent	CS CS	Page
Forev	word		iv
Intro		on	
1	Scop	ne	1
2	Norn	native references	1
3	Tern	Terms and definitions	
4	Marking		2
5	Construction and assembly		2
6	Tests	S	2
	6.1	Applicability	2
	6.2	Hydrostatic strength	3
	6.3	Leakage	3
	6.4	Continued operation	3
	6.5	Hydrostatic strength Leakage Continued operation Valve stem retention	4
Bibli	ograph	hy	5

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 41, *Specific aspects for gaseous fuels*.

This third edition cancels and replaces the second edition (ISO 15500-4:2012), which has been technically revised. It also incorporates the Amendment ISO 15500-4:2012/Amd.1:2016. The main changes compared to the previous edition are as follows:

- serial number or data code becomes mandatory in marking;
- update of 6.4 "continued operation";
- added test for "valve steam retention".

A list of all parts in the ISO 15500 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

For the purposes of this document, all fuel system components in contact with natural gas have been considered suitable for natural gas as defined in ISO 15403-1. However, it is recognized that miscellaneous components not specifically covered herein can be examined to meet the criteria of this document and tested according to the appropriate functional tests.

All references to pressure in this document are considered to be gauge pressures unless otherwise specified.

This document is based on a service pressure for natural gas used as fuel of 20 MPa [200 bar^{1}] settled at 15 °C. Other service pressures can be accommodated by adjusting the pressure by the appropriate factor (ratio). For example, a 25 MPa (250 bar) service pressure system will require pressures to be multiplied by 1,25.

¹⁾ $1 \text{ bar} = 0.1 \text{ MPa} = 10^5 \text{ Pa} 1 \text{ MPa} = 1 \text{ N/mm}^2$.