

Second edition
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End mills and slot drills —

Part 1:

Milling cutters with cylindrical shanks

Fraises cylindriques 2 tailles et fraises à rainurer —

Partie 1: Fraises à queue cylindrique



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Tel. + 41 22 749 01 11
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Foreword

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ISO 1641-1 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 2, *Drills, reamers, milling cutters and milling machine accessories*.

This second edition cancels and replaces the first edition (ISO 1641-1:1978), which has been technically revised, in particular by the inclusion of threaded shanks.

ISO 1641 consists of the following parts, under the general title *End mills and slot drills*:

- *Part 1: Milling cutters with cylindrical shanks*
- *Part 2: Milling cutters with Morse taper shanks*
- *Part 3: Milling cutters with 7/24 taper shanks*