

This is a preview of "ISO 1711-1:2019". [Click here to purchase the full version from the ANSI store.](#)

Fifth edition
2019-10

Assembly tools for screws and nuts — Technical specifications —

Part 1: Hand-operated wrenches and sockets

*Outils de manoeuvre pour vis et écrous — Spécifications techniques —
Partie 1: Clés de serrage et douilles à main*



Reference number
ISO 1711-1:2019(E)

© ISO 2019



COPYRIGHT PROTECTED DOCUMENT

© ISO 2019

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

This is a preview of "ISO 1711-1:2019". [Click here to purchase the full version from the ANSI store.](#)

Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Requirements	2
4.1 General	2
4.2 Test torsion torques	2
4.3 Hardness testing	2
5 Torque testing	2
5.1 General	2
5.2 Method	3
5.3 Test of box wrenches or open jaw wrenches	3
5.4 Test of socket wrenches	4
5.5 Test of hand-operated square drive sockets	4
Bibliography	6

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 29, *Small tools*, Subcommittee SC 10, *Assembly tools for screws and nuts, pliers and nippers*.

This fifth edition cancels and replaces the fourth edition (ISO 1711-1:2016), which has been technically revised.

The main changes compared to the previous edition are as follows:

- general tolerances on opening have been added;
- additional sizes 26 and 29 for width across flats have been added to [Table 3](#);
- the structure of the document has been revised.

A list of all parts in the ISO 1711 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.