Second edition 2012-06-01

Optics and optical instruments — Field procedures for testing geodetic and surveying instruments —

Part 6: Rotating lasers

Optique et instruments d'optique — Méthodes d'essai sur site des instruments géodésiques et d'observation —

Partie 6: Lasers rotatifs



Reference number ISO 17123-6:2012(E)



COPYRIGHT PROTECTED DOCUMENT

© ISO 2012

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Case postale 56 • CH-1211 Geneva 20 Tel. + 41 22 749 01 11 Fax + 41 22 749 09 47 E-mail copyright@iso.org Web www.iso.org

Col	ntents	Page
Fore	eword	iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	General	2
4.1	Requirements	
4.2	Procedure 1: Simplified test procedure	
4.3	Procedure 2: Full test procedure	
5	Simplified test procedure	4
5.1 5.2	Configuration of the test field Measurements	
5.3	Calculation	
6	Full test procedure	5
6.1	Configuration of the test line	
6.2	Measurements	
6.3 6.4	Calculation	
-		
7	Influence quantities and combined standard uncertainty evaluation (Type A and Type B)	14
Annex A (informative) Example of the simplified test procedure		
Annex B (informative) Example of the full test procedure		19
Annex C (informative) Example for the calculation of an uncertainty budget		23
Bibli	iography	27

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17123-6 was prepared by Technical Committee ISO/TC 172, *Optics and photonics*, Subcommittee SC 6, *Geodetic and surveying instruments*.

This second edition cancels and replaces the first edition (ISO 17123-6:2003), which has been technically revised.

ISO 17123 consists of the following parts, under the general title *Optics and optical instruments* — *Field procedures for testing geodetic and surveying instruments*:

- Part 1: Theory
- Part 2: Levels
- Part 3: Theodolites
- Part 4: Electro-optical distance meters (EDM measurements to reflectors)
- Part 5: Total stations
- Part 6: Rotating lasers
- Part 7: Optical plumbing instruments
- Part 8: GNSS field measurement systems in real-time kinematic (RTK)

Annexes A, B and C of this part of ISO 17123 are for information only.

Introduction

This part of ISO 17123 specifies field procedures for adoption when determining and evaluating the uncertainty of measurement results obtained by geodetic instruments and their ancillary equipment, when used in building and surveying measuring tasks. Primarily, these tests are intended to be field verifications of suitability of a particular instrument for the immediate task. They are not proposed as tests for acceptance or performance evaluations that are more comprehensive in nature.

The definition and concept of uncertainty as a quantitative attribute to the final result of measurement was developed mainly in the last two decades, even though error analysis has already long been a part of all measurement sciences. After several stages, the CIPM (Comité Internationale des Poids et Mesures) referred the task of developing a detailed guide to ISO. Under the responsibility of the ISO Technical Advisory Group on Metrology (TAG 4), and in conjunction with six worldwide metrology organizations, a guidance document on the expression of measurement uncertainty was compiled with the objective of providing rules for use within standardization, calibration, laboratory, accreditation and metrology services. ISO/IEC Guide 98-3 was first published as the *Guide to the Expression of Uncertainty in Measurement* (GUM) in 1995.

With the introduction of uncertainty in measurement in ISO 17123 (all parts), it is intended to finally provide a uniform, quantitative expression of measurement uncertainty in geodetic metrology with the aim of meeting the requirements of customers.

ISO 17123 (all parts) provides not only a means of evaluating the precision (experimental standard deviation) of an instrument, but also a tool for defining an uncertainty budget, which allows for the summation of all uncertainty components, whether they are random or systematic, to a representative measure of accuracy, i.e. the combined standard uncertainty.

ISO 17123 (all parts) therefore provides, for defining for each instrument investigated by the procedures, a proposal for additional, typical influence quantities, which can be expected during practical use. The customer can estimate, for a specific application, the relevant standard uncertainty components in order to derive and state the uncertainty of the measuring result.