First edition 2004-08-01

Metal ball valves for petroleum, petrochemical and allied industries

Robinets à tournant sphérique pour les industries du pétrole, de la pétrochimie et les industries connexes



PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

© ISO 2004

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents Page Forewordiv Introductionv 1 Scope......1 2 3 4.1 4.2 Shell rating.......3 4.3 Seat and seal rating4 5 Design4 5.1 Flow passageway......4 Body5 5.2 6.1 6.2 6.3 6.4 6.5 6.6 6.7 6.8 7 7.1 7.2 Body marking14 7.3 7.4 7.5 8 Testing and inspection......15 8.1 8.3 8.4

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17292 was prepared by Technical Committee ISO/TC 153, Valves, Subcommittee SC 1, Design, manufacture, marking and testing in collaboration with Technical Committee ISO/TC 67, Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries, Subcommittee SC 6, Processing equipment and systems.

Introduction

The purpose of this International Standard is the establishment, in ISO format, of basic requirements and practices for flanged, butt-welding, socket welding, and threaded end steel ball valves having flow passageways identified as full bore, reduced bore, and double reduced bore seat openings suitable for petroleum, petrochemical and allied industries applications that parallel those given in American Petroleum Institute Standard API 608.

It is not the purpose of this International Standard to replace ISO 7121 or any other International Standard that is not identified with petroleum refinery, petrochemical or natural gas industry applications.

In this International Standard, flanged end Class-designated valves have flanges in accordance with ASME B16.5. Flanged end PN-designated valves have flanges in accordance with EN 1092-1. Valves with ends threaded may have threads to either ISO 7-1 or ASME B1.20.1.