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Geometrical product specifications (GPS) — General concepts —

Part 1:

Model for geometrical specification and verification

Spécification géométrique des produits — Concepts généraux —

Partie 1: Modèle pour la spécification et la vérification géométriques



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Contents

Page

Foreword	iv
Introduction.....	v
1 Scope	1
2 Normative references.....	1
3 Terms and definitions	1
4 Application and future prospects	11
5 General	11
6 Features.....	12
6.1 General	12
6.2 Ideal features	13
6.3 Non-ideal features	15
6.4 Relationships between geometrical feature terms	16
7 Characteristics.....	18
7.1 General	18
7.2 Intrinsic characteristics of ideal features	18
7.3 Situation characteristics between ideal features.....	19
7.4 Situation characteristics between non-ideal and ideal features	20
8 Operations.....	21
8.1 Feature operations	21
8.2 Evaluation	25
8.3 Transformation	26
9 Specification	26
9.1 General	26
9.2 Specification by dimension.....	26
9.3 Specification by zone.....	27
9.4 Deviation	27
10 Verification	28
Annex A (informative) Examples of applications to ISO 1101.....	29
Annex B (informative) Mathematical symbols and definitions.....	43
Annex C (informative) Comparison between tolerancing and metrology.....	55
Annex D (informative) Concept diagram for characteristics	57
Annex E (informative) Invariance classes	58
Annex F (informative) Relationship to the GPS matrix model.....	60
Bibliography.....	62
Alphabetical index.....	63

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17450-1 was prepared by Technical Committee ISO/TC 213, *Dimensional and geometrical product specifications and verification*.

This first edition of ISO 17450-1 cancels and replaces ISO/TS 17450-1:2005, which has been technically revised. It also incorporates the Technical Corrigendum ISO/TS 17450-1:2005/Cor.1:2007.

ISO 17450 consists of the following parts, under the general title *Geometrical product specifications (GPS) — General concepts*:

- *Part 1: Model for geometrical specification and verification*
- *Part 2: Basic tenets, specifications, operators, uncertainties and ambiguities*

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Introduction

This part of ISO 17450 is a geometrical product specification (GPS) document and is to be regarded as a global GPS document (see ISO/TR 14638). It influences all chain links of the chains of standards.

The ISO/GPS Masterplan given in ISO/TR 14638 gives an overview of the ISO/GPS system of which this document is a part. The fundamental rules of ISO/GPS given in ISO 8015 apply to this document and the default decision rules given in ISO 14253-1 apply to specifications made in accordance with this document, unless otherwise indicated. For more detailed information on the relationship of this part of ISO 17450 to other standards and to the GPS matrix model, see Annex F.

In a market environment of increased globalization, the exchange of technical product information is of high importance and the need to express unambiguously the geometry of mechanical workpieces of vital urgency. Consequently, codification associated with the macro- and micro-geometry of workpiece specifications needs to be unambiguous and complete if the functional geometrical variation of parts is to be limited; in addition, the language ought to be applicable to CAx systems.

The aim of ISO/TC 213 is to provide the tools for a global and "top-down" approach to GPS. These tools form the basis of new standards specifying a common language for geometrical definition. This language can be used by design (assemblies and individual workpieces), manufacturing and inspection, to describe the measurement procedure, regardless of the media (e.g. a paper drawing, numerical drawing or exchange file) used. The tools are based on the characteristics of features, as well as on the constraints between the features and on feature operations, used for the creation of different geometrical features.