



ISO 17491-5

**Protective clothing — Test methods
for clothing providing protection
against chemicals —**

**Part 5:
Determination of resistance to
penetration by a spray of liquid
(manikin spray test)**

*Habillement de protection — Méthodes d'essai pour les vêtements
fournissant une protection contre les produits chimiques —*

*Partie 5: Détermination de la résistance à la pénétration par
pulvérisation de liquide (essai au brouillard à l'aide d'un
mannequin)*

**Second edition
2024-07**

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This second edition cancels and replaces the first edition (ISO 17491-5:2013), which has been technically revised.

The main changes are as follows:

- various editorial revisions;
- clarification of the test liquid;
- adding measurements for the test manikin;
- adding additional specifications for the test overall and manikin platform;
- adding tolerances for measurements of the nozzles;
- adding annex material for overall material;
- adding annex material for use of this method in other nationally recognized standards.

A list of all parts in the ISO 17491 series can be found on the ISO website.

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Chemical protective clothing is worn in conjunction with appropriate respiratory protective devices when required in order to isolate the body of the wearer from the environment. Several tests exist for determining the resistance of chemical protective clothing materials to either the permeation or penetration of gaseous or liquid chemicals.

However, the effectiveness of the overall protective clothing item in preventing exposure from chemical hazards depends on the integrity of the clothing item's design in eliminating or reducing inward leakage of chemicals.

The selection of the appropriate integrity test method will depend on the application of the chemical protective clothing and the exposure hazards present. Usually, the integrity test method will be specified in the overall chemical protective clothing specification.

Evaluations of protective clothing material chemical resistance are carried out by the appropriate test.

The following test methods are used when measuring the chemical resistance of materials, seams and assemblages:

- ISO 6529 specifies methods for measuring the resistance of the protective clothing materials, seams, and assemblages to permeation by either liquids or gases.
- ISO 13994 specifies a method for determining the penetration resistance of protective clothing materials under conditions of continuous liquid contact and pressure, and can be applied to microporous materials, seams, and assemblages.
- ISO 6530 specifies a procedure for measuring the penetration resistance of protective clothing materials from the impact and runoff of liquids.

The integrity test methods specified by the ISO 17491 series are used when measuring the chemical resistance of complete items or ensembles and are as follows:

- ISO 17491-1 specifies a method to be performed either at minimum test settings (method 1) or at more rigorous test settings (method 2), for assessing the resistance of a gas-tight suit to outward leakage of air through, for example, essential openings, fastenings, seams, interface areas between items, pores, and any imperfections in the materials of construction.
- ISO 17491-2 specifies two different methods for determining the inward leakage of chemical protective clothing in an aerosol environment (method 1) or gaseous environment (method 2). The procedure is applicable to gas-tight suits and non-gas-tight suits according to ISO 16602 and provides an evaluation of chemical protective suit integrity, particularly leakage in the breathing zone, under dynamic conditions through the use of human subjects.
- ISO 17491-3 specifies a method for determining the resistance of chemical protective clothing to penetration by jets of liquid chemicals. This procedure is applicable to clothing worn where there is a risk of exposure to a forceful projection of a liquid chemical and intended to be resistant to penetration under conditions which require total body surface cover but not gas-tight clothing.
- ISO 17491-4 specifies a method to be performed either at minimum test settings (method A, low-level spray test) or at more rigorous test settings (method B, high-level spray test), for determining the resistance of chemical protective clothing to penetration by sprays of liquid chemicals. This procedure applies to protective clothing intended to be worn when there is a risk of exposure to slight splashes of a liquid chemical or to spray particles that coalesce and run off the surface of the garment and intended to be resistant to penetration under conditions which require total body surface cover but not gas-tight clothing.
- ISO 17491-5 This method determines the resistance to chemical spray penetration and differs from the method in ISO 17491-4 in that it uses a static manikin instead of a test subject. It also uses a different spray configuration and duration. Since ISO 16602 is considering adoption of this method, the availability

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General protective clothing requirements are specified in ISO 13688.