First edition 2006-09-15

Steel wire ropes — Socketing procedures — Molten metal and resin socketing

Câbles en acier — Procédés de manchonnage — Manchonnage à l'aide de métal fondu et de résine



PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

© ISO 2006

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Page

This is a preview of "ISO 17558:2006". Click here to purchase the full version from the ANSI store.

		•
Forewo	ord	. iv
Introdu	uction	v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4 4.1 4.2	Preparation for socketing	3
4.3 4.4 4.5	Preparation of the socket	4 4 4
4.6 4.7 4.8 4.9	Cleaning and degreasing of brush Hooking Positioning and alignment of the brush, rope and socket Sealing	6 6
5 5.1 5.2 5.3 5.4	Socketing General information Molten metal socketing Resin socketing Final preparation	7 7 9
6	Inspection	9
7	Marking	9
Annex	A (informative) Procedure for pre-treatment of bright rope for improved adhesion when socketing with lead-based alloys	10
Annex	B (normative) Molten metal socketing media	11
Annex	C (normative) Resin socketing media	12
Annex	D (normative) Type testing for performance assessment of socketing system	13
Annex	E (informative) Operating temperature limits	15
Bibliog	graphy	16

Contents

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17558 was prepared by Technical Committee ISO/TC 105, Steel wire ropes.

This first edition of ISO 17558 cancels and replaces ISO 7595:1984 and ISO/TR 7596:1982, of which it constitutes a technical revision.

Introduction

This International Standard was developed in response to a worldwide demand for a specification combining the procedures for the socketing of steel wire ropes by molten metal and resin. With an increasing use of resin as a socketing medium, opportunity was taken to review and update the requirements formerly given by ISO/TR 7596.

Each socket design should be used only with the appropriate method or methods of socketing which have been proven as being satisfactory by prototype testing.

Sockets, if properly attached to the wire rope, should sustain the full breaking force of the rope. This is important because accidental release of a load due to failure of a rope termination could create a hazard.