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ISO 17672

Brazing — Filler metals

Brasage fort — Métaux d'apport

**Third edition
2024-04**

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This third edition cancels and replaces the second edition (ISO 17672:2016), which has been technically revised.

The main changes are as follows:

- in Clause 6, the spatter test was added;
- in 8.2.2, a NOTE on foils with a width of less than 3 mm was added;
- in Table 6, four new silver brazing filler metals were added;
- in Table 7, the range of Si was changed to 0,01 up to 0,25 (mass fraction %) if intentionally added;
- in Table 11, two new Ni-Cr-P-Si alloys were added;
- in Table A.1, the codes were updated and corresponding GB codes were added.

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