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Brazing — Specification and qualification of brazing procedures for metallic materials

Brasage fort — Descriptif et qualification d'un mode opératoire de brassage fort pour les matériaux métalliques



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Foreword

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes* Subcommittee SC 11, *Qualification requirements for welding and allied processes personnel*.

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Introduction

The purpose of this document is to provide a general set of rules for brazing procedure qualification independent of product or application.

All new brazing procedure tests are to be carried out in accordance with this document from the date of its issue. However, this document does not invalidate previous brazing procedure tests made to former standards or specifications.

Where additional tests need to be carried out to make the qualification technically equivalent, it is only necessary to perform the additional tests on a test piece which should be made in accordance with this document.